

ELECTRONIC VALVES OVERVIEW

Mouse Valve Series



- Industry standard for leak-free operation
- Fast response
- Low power
- 1,000,000,000+ cycle life
- Low heat rise
- Quiet operation

Proportional Valve Series





- Direct-operated
- Low hysteresis

EVP Series

- Fast response
- High cycle life

SCPV Series

- High flow
- Stepper-controlled
- Excellent linearity

10 & 15 mm Valve Series



- 2- or 3-way operation
- Detachable coil and connector for orientation options
- Variety of electrical circuit features
- Manifold options available

Maximatic Walve Series



- General purpose, 2-, 3- and 4-way configurations
- Maximum Value, Maximum Performance
- Direct- and pilotoperated
- Manifold or in-line mounting
- NAMUR style
- Same-day shipping for most models

Custom Electronic Valves

With years of engineering and technical experience, Clippard continues to be a leader in manufacturing special products for a broad spectrum of industries.



Not your every day 10 or 15 mm valves!

Specially-designed high-flow 2-way valves that can pass twice as much gas or liquid flow than other valves.



Integrated Solutions

How else can we make it easy? This application requires special pressure decay testing and the assembly of customer-specified fittings, connector and special labeling.



Custom Ports & Connectors

The application requires a special connection to a gas canister. The valve is tested for response time and flow rate, which delivers a consistent amount of gas each cycle.

ELECTRONIC VALVE SERIES



Clippard "Mouse" Series Electronic Valves

- Functional Simplicity—One Moving Part! Quiet Operation
- 1,000,000,000+ Cycle Life
- Fast Response
- Low Heat Rise

- **Industry Standard for Leak-Free Operation**
- Low Power



EV Series

2- and 3-way manifold and in-line mounting. Normally-Closed and fully-ported versions.

See Pages 171 - 179.



Proportional Control

Proportional control provides variable output flow. 2-way only.

See Pages 188 - 190.



Corrosion-Resistant Series

Enhanced plating and some stainless steel components add to the life of this valve used with mildly corrosive media, such as moisture in air or gases. See Pages 171 - 179.



Specially-cleaned valves for analytical or Oxygen use. See Pages 171 - 179.



Intrinsically Safe Series

Low power and suited for Intrinsically Safe barriers.

See Page 182.



Oxygen Clean EV Series



EM Series

The smallest valve in this series, for applications requiring highdensity valve population.

See Pages 194 - 195.



NEW! Analytical EV Series

Specially-cleaned valves for special needs of the analytical industry.

See Pages 171 - 179.



ES Series

Alternate mounting with same compact design and reliability.

See Pages 196 - 200.



ECN, EVN, ETN Series

Normally-Open, manifold mount to allow Normally-Closed and Normally-Open valves on the same manifold.

See Page 181.

ELECTRONIC MOUSE VALVE SERIES



2020/2021 High Flow 3-Way Valves

Piloted by a Clippard EC, EV, ET or EW manifold mount electronic valve, the 2020/ 2021 produces out-

puts up to 22 scfm at 100 psig. Combines low wattage, long life and cool running of the "E" series valves with quick response and high flow of Fluidamp type valves. See Page 183.



EVB Booster Series

Electronic Valve Boosters amplify the flow capacity of EC, EV and ET type valves by over eight

times. Manifold style electronic valves mount onto booster body, which, in turn, mounts on Clippard manifolds.

See Page 183.



2013 Series Electronic Fluidamp

Low-power DC solenoid solid state output signals can be

directly converted to high pressure pneumatic power without amplification.

See Page 183.

Manifolds



Pilot Manifold

Clippard's ET valve is mounted to the 15491-1 Clippard Pilot manifold, making it possible for the ET-3M valve controlled by an electronic signal to actuate a larger airpiloted valve or an air cylinder. See Page 185.



Dual-Supply Manifold

Shown is the 15490-3 Clippard Dual-Supply Manifold with two ET-3M electronic/pneumatic interface valves. 1/8" NPT inlet is seen at the left of the manifold with the dual #10-32 port outlets at the right.

See Page 185.



Multi-Valve Manifolds

Multi-valve manifolds are available with either single or double (top or top and bottom) rows of outputs for versatility in application. Input to all valves mounted on this manifold is through the manifold end. Outputs are individual #10-32 ports for hose barb fittings and vinyl or urethane hose.

See Page 185.

Assembly Services

Call Clippard for assistance with your application, assembly and testing. Clippard can provide full tested sub-assemblies for your application or device. For more information call Clippard today.

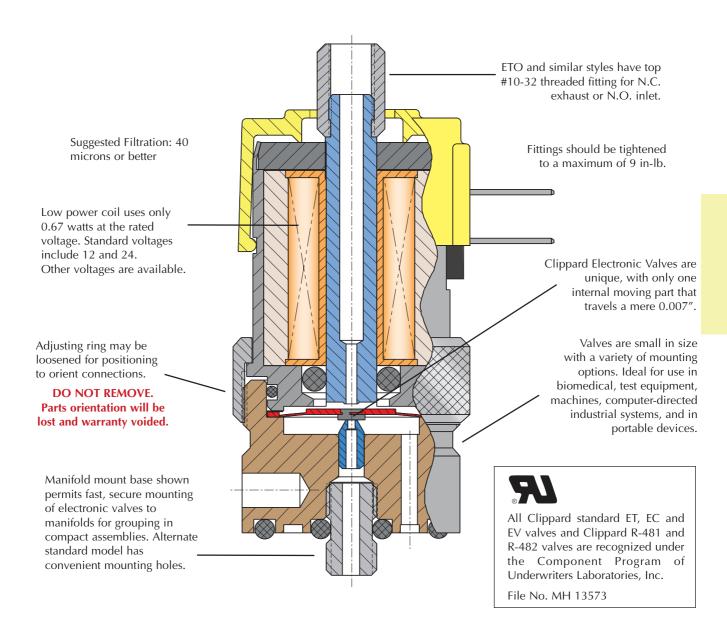


ELECTRONIC MOUSE SERIES



Clippard's Unique Electronic "Mouse" Valves

Clippard's Electronic Valves are quiet and quick! Valves accept low voltage, low current signals, convert them into high pressure (100 psig) pneumatic outputs. Optional low pressure/medium flow and low pressure/high flow are available.



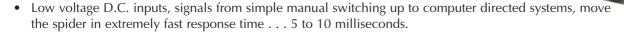
Clippard Minimatic electronic valves are precision-built 2-way or 3-way control valves, utilizing a unique, patented, valving principle. There are no sliding parts. Complete poppet travel is a mere 0.007". As a result, low power consumption and exceptionally long life are major benefits of this design.

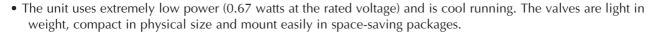
The valves are very quiet in operation and also very cool. The valves' small size makes them well suited to a wide range of applications in biomedical, environmental test equipment, textile machines, packaging machinery, computerized industrial automation, and portable systems.

THE MOUSE VALVE SERIES

Clippard Functional Simplicity

- The design of Clippard electronic valves is a deceptively simple arrangement with a minimum of operating parts, and remarkably straight forward low power operation.
- The Clippard "spider" is the only moving part and its motion to operate the valve is a mere 0.007" travel.





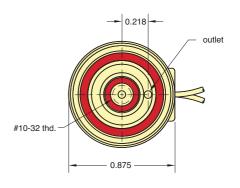


Clippard ET valves feature spade lugs for simple, quick secure low voltage connections. Wire crimp-on spade lug connectors are available separately to adapt electronic wiring where necessary. Clippard original EV type valves are available in popular voltages with 18" wire leads. The EC model utilizes a 0.025" square pin connector.



Easy Mounting

The complete line of EC, EV, ET and EW electronic valves are available with two mounting options. Standard base models have two 6-32



threaded, 7/32" deep mounting holes. Manifold models are equipped with a bottom stud, 5/32" long with #10-32 thread, which fits Clippard standard and special manifolds, accessory valves and subplates. Spanner holes in the valve body permit tightening.

CUSTOM SOLUTIONS

If you need a product that fits your application perfectly, Clippard has the capability to design or modify one of its products to suit your exact needs. We understand that a standard catalog product may be close but not be exactly what you need. Let us know YOUR need, and we will help to find YOUR Solution!





- Custom Voltage
- Custom Flow Rate
- Custom Max Pressure/ Vacuum

Tight Assemblies
Cartridge design is desirable for integrating valves into compact assemblies. This EVP proportional valve is calibrated to meet the customers flow range and maintain "zero" leak rate, and is incorporated into the OEM's manifold.

Clippard Integrated Solutions offer optimized pneumatic system design to increase performance, reduce cost, and make your job easier.



Mouse Valve Series Descriptions

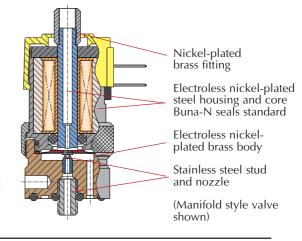




Standard Series

2- and 3-way manifold and in-line mounting. Normally-Closed and fully-ported versions.

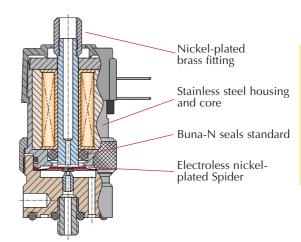
Higher Flow 2-Way Version. The standard series also includes an option that provides higher flow for 2-way, Normally-Closed applications. Although manifold mounting is accomplished in the same fashion, the inlet is the annular port, and the outlet becomes the center port, through the convenient stud mount of the valve.





Corrosion-Resistant "CR-" Series

Clippard's Corrosion-Resistant Series (CR-) incorporates materials and construction that provides enhanced protection for valves used with mildly corrosive media such as moisture in air or gases. Where stainless steel is not possible, plating is incorporated to add life to wear components. A nickel-plated brass valve body is standard, but stainless steel may be substituted.

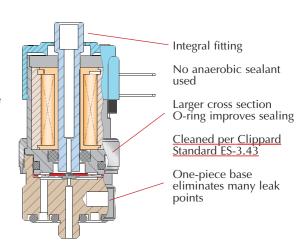




NEW! Analytical "A-" Series

Clippard's Electronic Analytical Valve (A-) series combines the proven features of the "Mouse" series with the specific needs of the analytical industry, and for applications where cleanliness is especially important. Special materials, manufacturing and assembly processes make this valve perfectly suited for applications where internal cleanliness, bubble-tight operation, and long life are imperative.

For more information, visit <u>clippard.com/analytical</u>





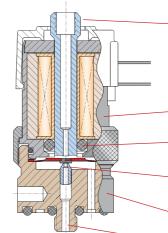
MOUSE VALVE SERIES DESCRIPTIONS



Oxygen Clean "O-" Series

All EV, ET, EC and EW series electronic valves with the "O-" part number option are available manufactured and assembled for use in Oxygen-enriched environments for applications that are extremely sensitive to contamination.

- Valves are ultrasonically cleaned, assembled, inspected and tested in an enclosed controlled area with a state-of-theart positive pressure HEPA filtration system
- Both organic and inorganic contaminants such as particulate matter and Hydrocarbon oils are removed
- No organic sealants, adhesives or lubricants are used in the manufacturing process
- Component parts are lubricated with Oxygen-compatible PFPE (perfluoropoly ether) grease, only as needed for assembly
- Individual testing and inspection is accomplished utilizing compressed Nitrogen and ultra-violet light



Integral fitting No thread sealant

All wetted parts cleaned per Clippard Standard ES-3.41

Electroless nickel-plated steel housing and core

.Fluorocarbon (FKM) seals

Stainless steel nozzle

Electroless nickelplated brass body

Integral stud No thread sealant

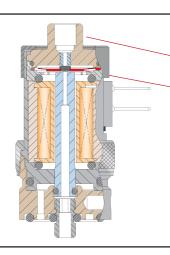
PFPE lubricant

For more information on the process, visit www.clippard.com/oxygen



ECN, EVN, ETN Mouse Valves

Normally-Open, manifold mount to allow Normally-Closed and Normally-Open valves on the same manifold. See <u>page 181</u> for ordering information.



Integral fitting

Armature "spider" above coil

Mounts side-byside with Normally-Closed version

Custom EV Valves

Don't see it here? Call us! Many people shy away from asking for customized products and fear increased price and lead times. Clippard's electronic valve production consist of nealy 50% customized product. From the simple tweaks to complex challenges, Clippard is your partner for finding the right solution to your needs.



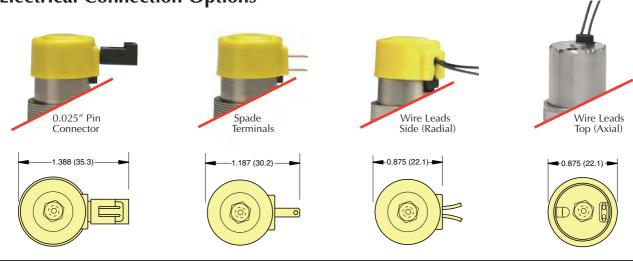




MOUNTING OPTIONS & FLOW DIAGRAMS

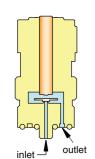


Electrical Connection Options



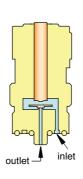


Mounting Options N.C. exhaust N.O. inlet **In-Line Mount** exhaust #6-32 thd.-7/32 deep #10-32 thd. mounting holes #10-32 [M5] thd, outlet outlet inlet N.C. inlet N.O. outlet 0.250 0.500 (6.4) inletexhaust (12.7) 2-Way 2-Way 3-Way 3-Way Normally-Closed High Flow Fully-Ported Normally-Closed Normally-Closed In-Line Mount In-Line Mount In-Line Mount 0.875 (22.2) In-Line Mount 1.388 (35.3) 1.187 (30.1)

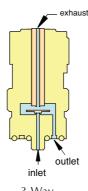


Manifold Mount

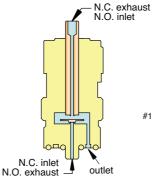
<u>2-Way</u> <u>Normally-Closed</u> <u>Manifold Mount</u>



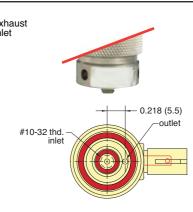
2-Way Normally-Closed High Flow Manifold Mount



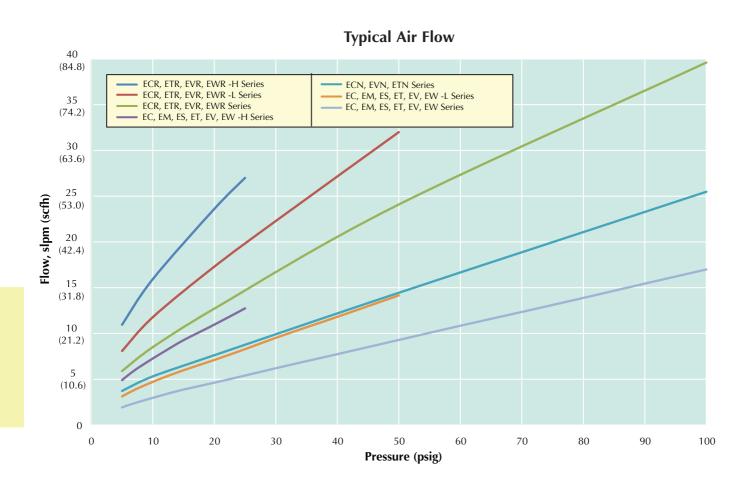
3-Way Normally-Closed Manifold Mount



3-Way Fully-Ported Manifold Mount



GAS FLOW & ELECTRICAL SPECIFICATIONS

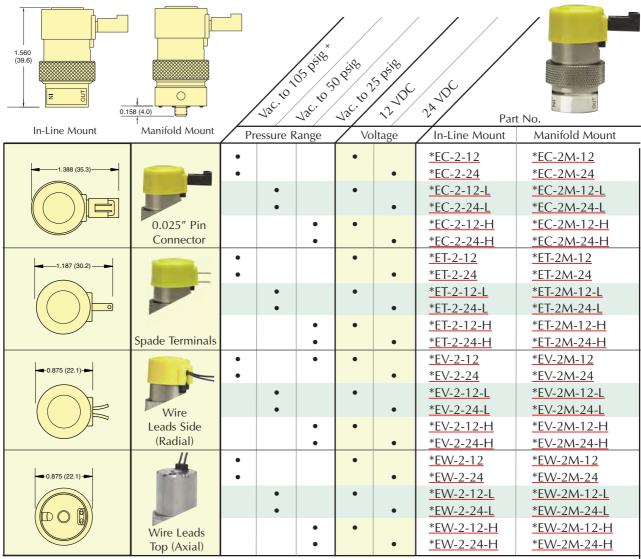


Electrical Specifications

	Nominal				Working Range	
Series	Voltage	Current (amps) Resistance (ohms) Po		Power (watts)	(cont. duty)	
- Standard	6	0.11	54			
- Oxygen Clean	12	0.055	218	0.67	90 to 150% of rated voltage	
<u>- Analytical</u>	24	0.028	864		O	
- Corrosion-	12	0.098	122	1.2	90 to 110%	
Resistant	24	0.049	486	1.2	of rated voltage	
<u>- EM Series</u>	12	0.083	144	1.0	90 to 120%	
- ES Series	24	0.042	576	1.0	of rated voltage	

2-WAY NORMALLY-CLOSED VALVES, IN-LINE & MANIFOLD MOUNT





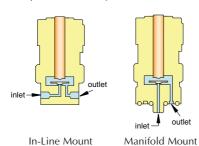
Medium: Clean, dry air (40 micron filter)

Power Consumption: 0.67 watt (CR Series: 1.2 watt)

Temperature Range: 32 to 180°F (0 to 82°C). CR Series: 32 to 150°F (0 to 64°C) Response: 5 to 10 milliseconds (nominal)

Operating Range: 90 to 150% of rated voltage (CR Series: ±10%)

Ports: #10-32 (M5 optional), in-line only



Valve Series (*)	Standard	Non-Standard
Standard	(blank)	
Oxygen Clean	O-	See <u>Pages 173 &</u>
Analytical Series**	A-	<u>174</u> for further
Corrosion-Resistant	CR-	information
(not std. on "EW")		
Options (add to end of Par	t No.)	
FKM Seals	-V	
EPR Seals		-E
Silicone Seals		-S
Diode		-D
Metric Ports (in-line)	-M5	

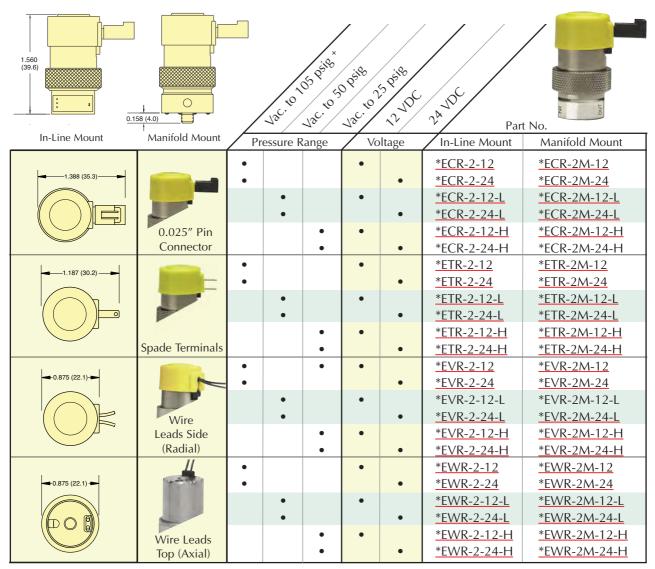
Pressure Range	Orifice	Air Flow
28" Hg Vac. to 105 psig	0.025"	0.6 scfm @ 100 psig
⁺ call for special configurations		(17 l/min @ 7 bar)
28" Hg Vac. to 50 psig	0.040"	0.5 scfm @ 50 psig
	(-L)	(14 l/min @ 3.5 bar)
28" Hg Vac. to 25 psig	0.060"	0.45 scfm @ 25 psig
	(-H)	(13 l/min @ 1.8 bar)

Example
Part No's:
ET-2M-12-V
CR-ET-2-12
See Page
175 for
mounting
options

^{**} Available on manifold mount valves only



NEW! 2-WAY NORMALLY-CLOSED HIGH FLOW VALVES, IN-LINE & MANIFOLD MOUNT



Medium: Clean, dry air (40 micron filter)

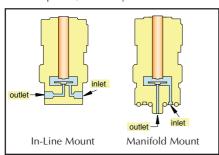
Power Consumption: 1.2 watt

Temperature Range: 32 to 150°F (0 to 66°C)

Response: 10 milliseconds (nominal)

Operating Range: ±10% of rated voltage

Ports: #10-32 (M5 optional), in-line only



Valve Series (*)	Standard	Non-Standard
Standard	(blank)	See <u>Pages 173 &</u>
Oxygen Clean	O-	<u>174</u> for further
Analytical Series**	A-	information
Options (add to end of Par	t No.)	
FKM Seals	-V	
EPR Seals		-E
Silicone Seals		-S
Diode		-D
Metric Ports (in-line)	-M5	

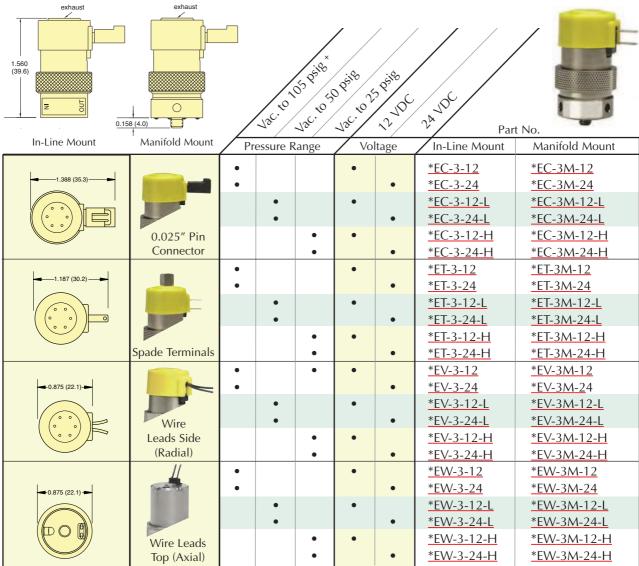
Pressure Range	Suffix	Air Flow	
28" Hg Vac. to 100 psig	(blank)	1.4 scfm @ 100 psig	
+call for special configurations		(39 l/min @ 7 bar)	
28" Hg Vac. to 50 psig	-L	1.1 scfm @ 50 psig	
		(32 l/min @ 3.5 bar)	
28" Hg Vac. to 25 psig	-H	0.95 scfm @ 25 psig	
		(27 1/min @ 1.8 bar)	

See <u>Page</u> 175 for mounting options

** Available on manifold mount valves only

3-WAY NORMALLY-CLOSED VALVES, IN-LINE & MANIFOLD





Medium: Clean, dry air (40 micron filter)

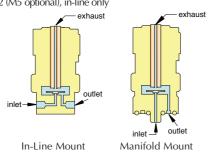
Power Consumption: 0.67 watt (CR Series: 1.2 watt)

Temperature Range: 32 to 180°F (0 to 82°C), CR Series: 32 to 150°F (0 to 64°C)

Response: 5 to 10 milliseconds (nominal)

Operating Range: 90 to 150% of rated voltage (CR Series: ±10%)

Ports: #10-32 (M5 optional), in-line only



Valve Series (*)	Standard	Non-Standard
Standard	(blank)	
Oxygen Clean	O-	See <u>Pages 173 &</u>
Analytical Series**	A-	174 for further
Corrosion-Resistant	CR-	information
(not std. on "EW")		
Options (add to end of Pai	rt No.)	
FKM Seals	-V	
EPR Seals		-E
Silicone Seals		-S
Diode		-D
Metric Ports (in-line)	-M5	

Orifice	Air Flow
0.025"	0.6 scfm @ 100 psig
	(17 l/min @ 7 bar)
0.040"	0.5 scfm @ 50 psig
(-L)	(14 l/min @ 3.5 bar)
0.060"	0.45 scfm @ 25 psig
(-H)	(13 l/min @ 1.8 bar)
	0.025" 0.040" (-L) 0.060"

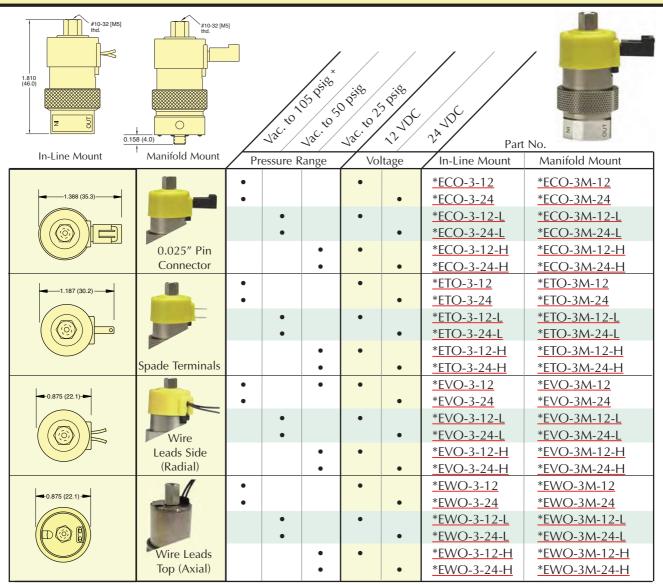
Example Part No's: ET-3-12-S O-EW-3-24

See <u>Page 175</u> for mounting options

** Available on manifold mount valves only



3-WAY FULLY-PORTED VALVES, IN-LINE & MANIFOLD



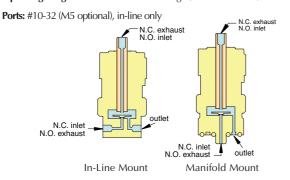
Medium: Clean, dry air (40 micron filter)

Power Consumption: 0.67 watt (CR Series: 1.2 watt)

Temperature Range: 32 to 180°F (0 to 82°C) CR Series: 32 to 150°F (0 to 64°C)

Response: 5 to 10 milliseconds (nominal)

Operating Range: 90 to 150% of rated voltage (CR Series: ±10%)



Valve Series (*)	Standard	Non-Standard
Standard	(blank)	
Oxygen Clean	O-	See Pages 173 &
Analytical Series**	A-	174 for further
Corrosion-Resistant	CR-	information
(not std. on "EWO")		
Options (add to end of Pa	rt No.)	
FKM Seals	-V	
EPR Seals		-E
Silicone Seals		-S
Diode		-D
Metric Ports (in-line)	-M5	

Pressure Range	Orifice	Air Flow
28" Hg Vac. to 105 psig	0.025"	0.6 scfm @ 100 psig
+call for special configurations		(17 l/min @ 7 bar)
28" Hg Vac. to 50 psig	0.040"	0.5 scfm @ 50 psig
	(-L)	(14 l/min @ 3.5 bar)
28" Hg Vac. to 25 psig	0.060"	0.45 scfm @ 25 psig
	(-H)	(13 l/min @ 1.8 bar)

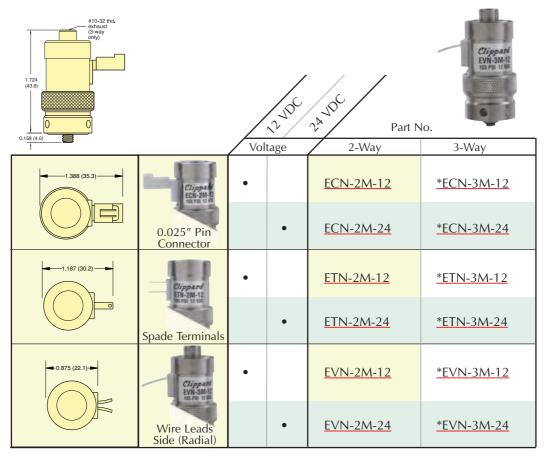
Example Part No's: ETO-3M-24-D CR-EVO-3-12

See <u>Page 175</u> for mounting options

** Available on manifold mount valves only

2-WAY & 3-WAY NORMALLY-OPEN VALVES, MANIFOLD





Medium: Clean, dry air (40 micron filter)

Power Consumption: 0.67 watt

Temperature Range: 32 to 180°F (0 to 82°C)

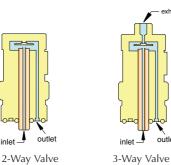
Response: 5 to 10 milliseconds (nominal)

Operating Range: 90 to 150% of rated voltage

Voltage: 12 VDC or 24 VDC. Other voltages available upon

request.

Ports: #10-32 (M5 optional)



Options	Standard	Non-Standard
(add to end of Part No.)		
FKM Seals	-V	
EPR Seals		-E
Silicone Seals		-S
Diode		-D
Metric Ports	-M5	
	(add to end of Part No.) FKM Seals EPR Seals Silicone Seals Diode	(add to end of Part No.) FKM Seals EPR Seals Silicone Seals Diode

Pressure Range	Air Flow
28" Hg Vac. to 105 psig	0.9 scfm @ 100 psig
+call for special configurations	(25 l/min @ 7 bar)

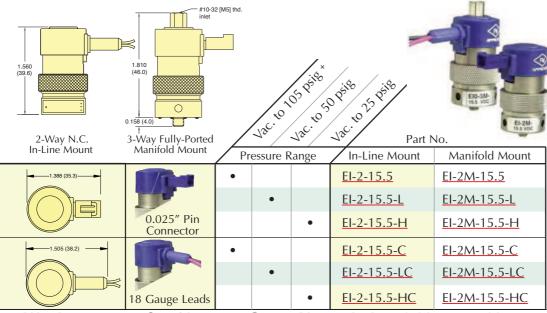
Example Part No's: EVN-2M-12-V ETN-3M-24-M5

See <u>Page 175</u> for mounting options



2- & 3-WAY INTRINSICALLY SAFE VALVES

2-WAY INTRINSICALLY SAFE NORMALLY-CLOSED VALVES, IN-LINE & MANIFOLD MOUNT



3-WAY INTRINSICALLY SAFE NORMALLY-CLOSED VALVES, IN-LINE & MANIFOLD MOUNT

1.388 (35.3)		•			<u>EI-3-15.5</u>	<u>EI-3M-15.5</u>
	0.025" Din		•		<u>EI-3-15.5-L</u>	EI-3M-15.5-L
	0.025" Pin Connector			•	<u>EI-3-15.5-H</u>	<u>EI-3M-15.5-H</u>
1.505 (38.2)	10	•			<u>EI-3-15.5-C</u>	<u>EI-3M-15.5-C</u>
			•		EI-3-15.5-LC	EI-3M-15.5-LC
	18 Gauge Leads			•	EI-3-15.5-HC	<u>EI-3M-15.5-HC</u>

3-WAY INTRINSICALLY SAFE FULLY-PORTED VALVES, IN-LINE & MANIFOLD MOUNT

-	1.388 (35.3)		•			EIO-3-15.5	EIO-3M-15.5
				•		EIO-3-15.5-L	EIO-3M-15.5-L
		0.025" Pin Connector			•	EIO-3-15.5-H	EIO-3M-15.5-H
	1.505 (38.2)	1/	•			EIO-3-15.5-C	EIO-3M-15.5-C
				•		EIO-3-15.5-LC	EIO-3M-15.5-LC
		18 Gauge Leads			•	EIO-3-15.5-HC	EIO-3M-15.5-HC

Medium: Clean, dry air (40 micron filter)

Power Consumption: 0.67 watt (CR Series: 1.2 watt)

Temperature Range: $32 \text{ to } 180^{\circ}\text{F} \text{ (0 to } 82^{\circ}\text{C)}$

Response: 5 to 10 milliseconds (nominal)

Operating Range: 90 to 150% of rated voltage

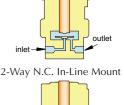
Voltage: 15.5 VDC

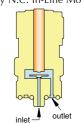
Ports: #10-32 and manifold mount

See <u>Page</u> 175 for mounting options

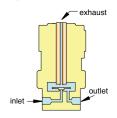
Pressure Range	Orifice	Air Flow
28" Hg Vac. to 105 psig	0.025"	0.6 scfm @ 100 psig
+call for special configurations		(17 l/min @ 7 bar)
28" Hg Vac. to 50 psig	0.040"	0.5 scfm @ 50 psig
	(-L)	(14 l/min @ 3.5 bar)
28" Hg Vac. to 25 psig	0.060"	0.45 scfm @ 25 psig
	(-H)	(13 l/min @ 1.8 bar)

See <u>www.clippard.com/instrinsicallysafe</u> for more information

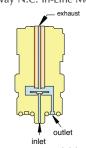




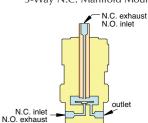
2-Way N.C. Manifold Mount

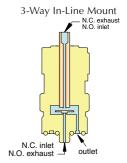


3-Way N.C. In-Line Mount



3-Way N.C. Manifold Mount





3-Way Manifold Mount

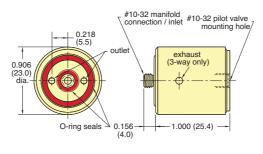
EV, ET, EC, EW SERIES HIGHER FLOW VALVES



EC, EV, ET & EW PILOTED 2-WAY & 3-WAY NORMALLY-CLOSED, PRESSURE PILOTED VALVES, MANIFOLD MOUNT







medium:	/\

Materials: Nickel-plated brass, acetal, stainless steel and Buna-N

Response: 20 milliseconds @ 20 psig; 13 milliseconds @ 100 psig nominal

Ports: Inlet and outlet through manifold

Material: Nickel-plated brass, acetal, stainless steel and Buna-N

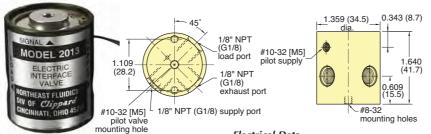
Note: Use only Normally-Closed 3-Way Pilot valves in conjunction with EVB-2/EVB-3

Part No.

EVB-2 2-Way Valve Booster EVB-3 3-Way Valve Booster

Air Flow Input Pressure 20 to 150 psig 6.1 scfm @ 100 psig (176 l/min @ 7 bar)

ELECTRONIC INTERFACE 3-WAY NORMALLY-CLOSED VALVE



Electrical Data

Part No. 2013-6 Interface Valve, 6 VDC Interface Valve, 12 VDC 2013-12 Interface Valve, 24 VDC 2013-24

Continuous Overload: 350% @ 25°C ambient; 250% @ 50°C ambient

Power Consumption: Less than 0.50 watts @ rated voltage (80 ma. @ 6 VDC, 40 ma. @ 12 VDC 20 ma. @ 24VDC)

Leads: 28 gauge stranded PVC insulated

M	ىنامم	ım·	Air	

Filtration: 10 micron

Ports: 1/8" NPT female

Switching Speed: 10 milliseconds

Bleed Flow: 0.10 scfm @ 100 psig

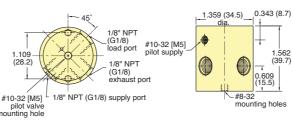
Frequency Response: 50 Hz @ 100 psig;

70 Hz @ 30 psig

Input Pressure	Air Flow
30 to 100 psig	22 scfm @ 100 psig
call for special configurations	(634 l/min @ 7 bar)

3-WAY NORMALLY-CLOSED, PRESSURE PILOTED VALVES





Designed to be piloted by a Clippard EC, EV and ET manifold mount electronic valve (not included). Output from the EC, EV and ET actuates the valve to produce outputs up to 22 scfm at 100 psig. Combines low wattage, long life and cool running of the EC, EV and ET valves with quick response and high flow of Clippard "Fluidamp" type valves. The 2020 and 2021 are identical in all respects except one. The 2020 has an external #10-32 pilot port.

Pilot Pressure: (2020) 60% of supply pressure, minimum

Response: Approximately 20 milliseconds

Mounting: Mounting holes provided

Ports: Inlet and outlet, exhaust 1/8" NPT Pilot supply on 2020 is #10-32 female

Materials: Anodized Aluminum, Stainless Steel and Buna-N

Additional Note: Use only Normally-Closed 3-way pilot valves in conjunction with 2020/2021

Option: Add -MG to the end of the Part No. for metric version

Part No.	
<u>2020</u>	External Piloted Valve
	with #10-32 Port
2021	Internal Piloted Valve

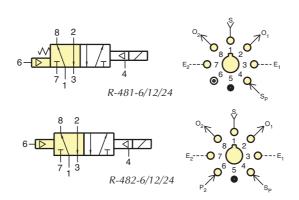
Input Pressure	Air Flow
30 to 100 psig call for special configurations	30 scfm @ 100 psig (2.1 l/min @ 7 bar)



ET PILOTED 4-WAY VALVES & CONNECTORS



4-WAY PILOTED VALVES



Type: 4-way combination electronic and modular spool type interface valve. Fullyported ET-3 & R-401 (R-481)/R-402 (R-482) hybrid

Medium: Air, water, or oil; pilot - air only

Mounting: Uses Octoport base and two captivated screws

Ports: Valve has patented Octoport system

Note: Supply pressure must be applied to both ports 1 and 4. Minimum pressure on port 4 should be 40 psig.

Part No.	
R-481-12	ET-3/R-401, 12 VDC
R-481-24	ET-3/R-401, 24 VDC
R-482-12	ET-3/R-402, 12 VDC
R-482-24	ET-3/R-402, 24 VDC

Input Pressure	Air Flow
Pilot: 40 psig min.	9 scfm @ 100 psig
Working: 0 to 150 psig	(255 l/min @ 7 bar)

For more information please see <u>Page 270</u> in the Modular Valve section of this catalog.

ET VALVE CONNECTORS

Black molded lug connectors are available for easy push-on connection ET-C48 is 48" in length, ET-C120 is 120" in length.

Part No.

ET-C48 48" Connector ET-C120 120" Connector



Insulated crimp-on spade lug connectors are available for wiring up leads to connect an electronic circuit to ET style valves. Accepts #22, #24, or #26 wire.



Part No.

3831 Spade Lug Connector

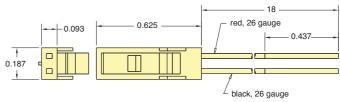
EC & EI VALVE CONNECTORS

TE Connectivity #5-103956-1 with 18" or 120" wire leads for EC/ECO and EI/EIO valves.

Part No.

C2-RB18 18" Connector C2-RB120 120" Connector





CUSTOM PORTS & CONNECTORS

If you need a product that fits your application perfectly, Clippard has the capability to design or modify one of its products to suit your exact needs.



This application requires a special connection to a MAPP gas canister. The valve is tested for response time and flow rate, which delivers a consistent amount of gas each cycle.

EV, ET, EC, EW SERIES ACCESSORIES

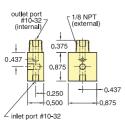


Specialized Manifolds

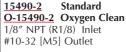
Material: ENP brass

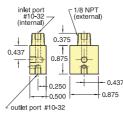
Option: Add -MR for metric version





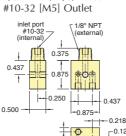






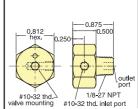


Dual Outlet 15490-3 Standard 0-15490-3 Oxygen Clean 1/8" NPT (R1/8) Inlet

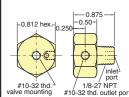




15491-1 Standard O-15491-1 Oxygen Clean #10-32 [M5] Inlet 1/8" NPT (R1/8) Outlet



15491-2 Standard O-15491-2 Oxygen Clean 1/8" NPT (R1/8) Inlet #10-32 [M5] Outlet



Use: Mount EV, ET, EC, and EW valves to any 1/8" NPT supply port





Oxygen Clean Manifolds

Multi-station manifolds are available for use with Clippard's Oxygen Clean series electronic valves. These manifolds offer either single-sided or double-side mounting in Oxygen-compatible ENP brass material.

The Oxygen series products are manufactured and assembled for applications in Oxygen-enriched environments which are extremely sensitive to contamination. Each manifold is cleaned according to Clippard Specification #ES-3.41, and double bagged in heat-sealed polyethylene bags.

Single-Si	ded	Double-Si	ded		Length	Mtg.
Part No.	Stations	Part No.	Stations	"A"	"L"	"M"
O-15581-2*	2			0.444	1.826	0.937
O-15581-4*	4	O-15582-8*	8	0.913	3.702	1.875
O-15581-6*	6	O-15582-12*	12	0.913	5.577	3.750

^{*} Add -M5 for metric version (G1/8 inlet)

Input Ports: In-line 1/8" NPT (G1/8 ontional)

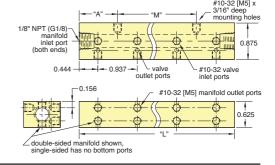
Outlet Ports: #10-32 (M5 optional)

Mounting: #10-32 tapped holes (M5

optional)

Materials: ENP Brass

Option: Add -M5 for Metric version



Multi-Valve Manifolds

Construction: Black anodized aluminum

4

6

Option: Add -M5 for Metric version

15481-4

15481-6

Single-Sided		Double-Sided			Length	Mtg.
Part No.	Stations	Part No.	Stations	"A"	"L"	"M"
<u>15481-2</u>	2			0.444	1.826	0.937

12

0.913

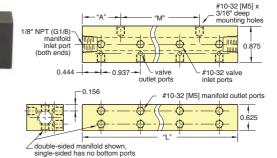
0.913

3.702

5.577

1.875

3.750



15482-8

15482-12

Clippard Minimatic ELECTRONIC MANIFOLD CARD

Auxiliary Power Input

Power to operate the valves may be provided through two sources: ONE, through the 25-pin connector if your signal source also has sufficient power to operate the bank of valves, or TWO, through a separate auxiliary power input connection built into the board. To isolate power from the 25-pin connector, use the power source selector switch.

NOTE: In applying power on a temporary basis, use care to observe proper circuit polarity.

Reverse Polarity Protection

Circuit using diodes and capacitor provides input voltage protection against reverse polarity.

Resistor-Diode-LED Circuit

Individual circuit to each valve provides protection against shut-off spikes. LED is illuminated when valve is actuated.

Printed Circuit Board

Durable laminated fiberglass

3-Position Detented Switches

Three position slide switch provides for: ON - Power "ON"; valve is activated; OFF - Power "OFF"; valve not connected; CONN - Valve connected to 25-pin connector, and will be controlled through it.

Clippard Electronic Manifold Cards

Now you can direct low-voltage DC signals from controllers, systems, computers or other sources to operate powerful pneumatic valves with a minimum of piping and hook-up.

Self-contained card includes:

- 8 or 12 Clippard ET interface valves
- Manifold mount for single air supply
- · Circuit board fully wired
- Instant plug-in with 25-pin connector
- Resistor, diode, LED and switch for each valve
- Auxiliary power supply connection

Ready to operate quickly. Just mount the card and make external connection. And each valve may be individually removed and replaced without any need for desoldering!

Power Selector Switch

Two-position selector switch enables choice of power input source (25-pin connector or auxiliary).

25-Pin Connector

Clippard Electronic Valves

Clippard Valve Manifold

Compact, efficient mounting of the valves is by Clippard multivalve manifolds.

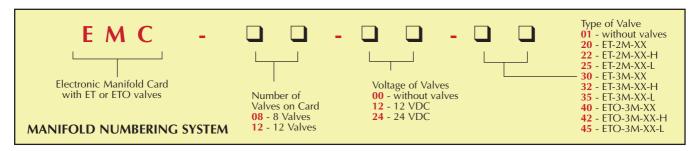
LED Bank

Illuminated LED signals that the valve is actuated.

Convenience in interfacing electronics and pneumatics . . . completely assembled, manifolded valve cards.

Features

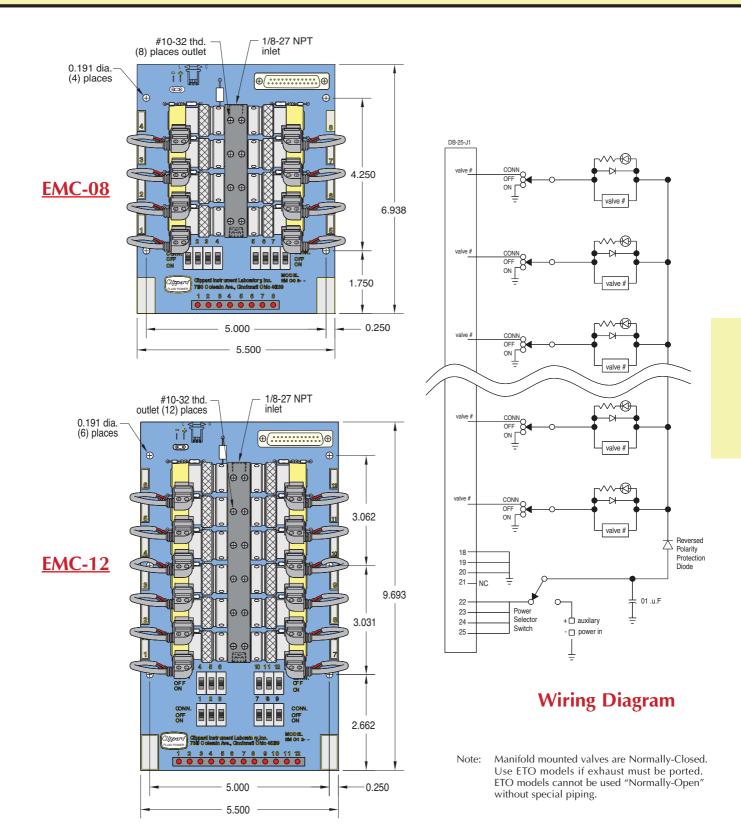
- Fast, easy to mount
- Pre-assembled; all valves mounted
- Low power requirements (0.67 watt per valve)
- Choice of valve types
- Each valve switchable
- Shut-off spike protection
- 25-pin connector
- No expensive card rack required



<u>EMC-08-00-01</u> and <u>EMC-12-00-01</u> are part numbers for cards without any valves, and without manifold. Manifold mounting hardware is included. Manifolds may be ordered separately, if desired. Part numbers are: <u>15482-8</u> and <u>15482-12</u>.

ET VALVES & ELECTRONIC MANIFOLD CARDS







EVP Series Proportional Control Valves

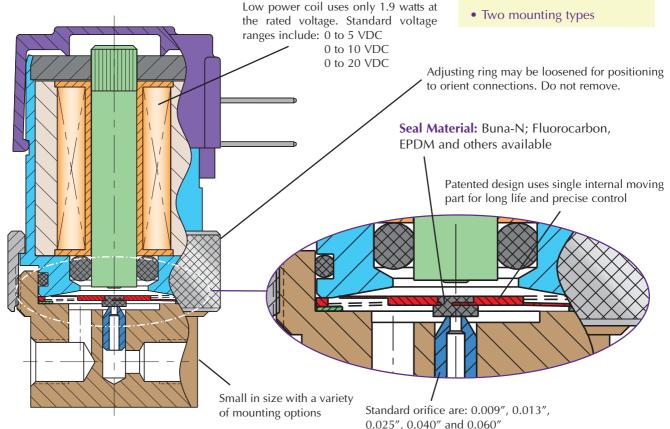
The EVP series Proportional Control Valves combine the features of the existing EV series valve - long life, low power, and Clippard's reputation for high quality components - with the additional capability for proportional control.

The EVP series valve provides air or gas flow control, and varies the output flow based on the current input to the solenoid. The consistent gain (see chart) of this valve provides a high degree of control for many applications.

Controllability and overall value are the main features of the EVP Proportional Valve series. The valve may be controlled using DC current, open or closed-loop control, and even PWM (Pulse Width Modulation) to cover a broad range of applications.

Features

- Flow proportional to input current
- Fast response
- Long life
- Small package
- Single moving part
 - low friction and wear
- Five orifice sizes
- Three connection styles



Designed For:

- Analytical Instruments
- Blood pressure monitoring
- Precise pressure control
- Patient Simulators

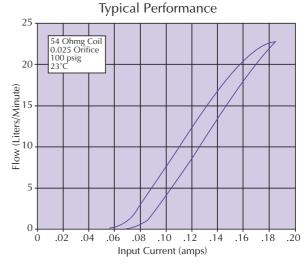
- Automotive
- Gas Controllers
- Mass Flow Control
- Gas Chromatography
- Respirators / Ventilators and many more...

EVP Series Proportional Control Valves





Based on Clippard's original spider design from 1973, the EVP's armature is the heart of the valve which provides precise flow control.



Type: 2-Way, Proportional **Medium:** Air, Inert Gases

Temperature Range: 32 to 120°F (0 to 49°C)

Power Consumption: 1.9 watts at 23°C, 2.3 watts max

Mounting: In-line or Manifold (see page 185 for

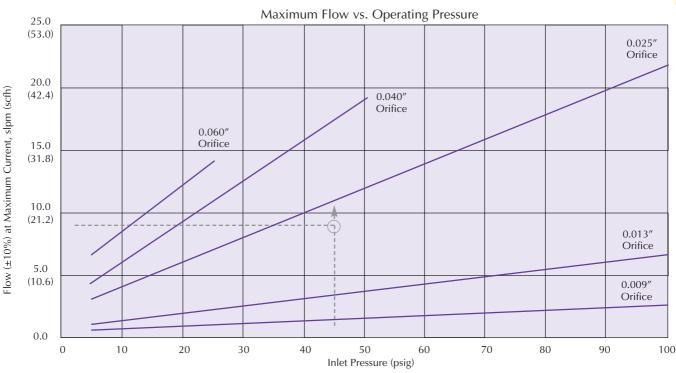
manifolds)

Ports: #10-32 Female (In-line) #10-32 Male Stud (Manifold)

Seal Material: Buna-N; Fluorocarbon and EPDM

Others available.

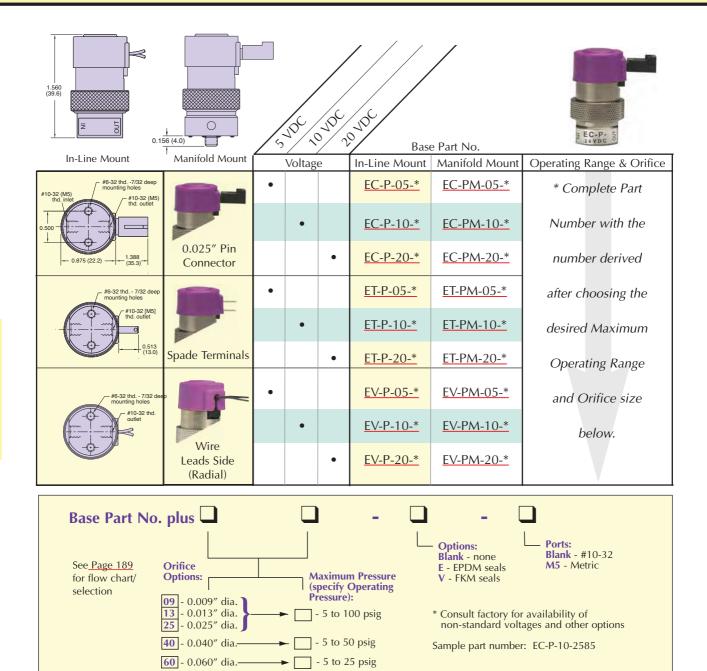
Maximum Hysteresis: 10% of full current

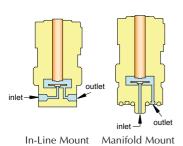


To determine the correct orifice required, locate the colored line immediately above the flow/pressure intersection Example: 9 slpm required at 45 psig inlet. This example leads to a "-2545" valve (0.025" nozzle, 45 psig).



2-WAY PROPORTIONAL VALVES, IN-LINE & MANIFOLD MOUNT





Power Consumption: 1.9 watts at 73°F, 2.3 watts max

Medium: Clean, dry air or inert gases

Temperature Range: 32 to 120°F (0 to 49°C)

Ports: #10-32 Female (in-line); manifold (see page 185 for manifold options

Nominal Voltage	Input Current	Coil Resistance	Max. Voltage
Range @ 73°F (VDC)	Range (amps)	@ 73°F (ohms)	Required (VDC)
0 to 5	0 to 0.370	13.5	6.2
0 to 10	0 to 0.185	54	12.4
0 to 20	0 to 0.092	218	24.8

Do not exceed input current range.

The EVP Proportional Valve can be calibrated for pressures less than the maximum shown here. Lower pressures may be substituted, and will be used for calibration. The pressures shown above are standard options. For pressures less than 5 psig, please consult factory.

NEW! EVPD Proportional Valve Driver





Plug-and-Play Control for Proportional Valves

The New EVPD Proportional Valve Driver fast-tracks valvecontrol applications. This product is ideal for laboratories and OEM product development, and can be customized to fit OEM applications including control parameters. The EVPD produces driver current for Clippard's EVP series valves proportional to input control signals.

Power Requirement: 7 to 28 VDC @ 5 Watt (see chart)

Input Impedance: $200 \text{ k}\Omega$

Command Set-Point Signal Type: Selectable: 0 to 5 VDC, 0 to 10 VDC,

0 to 20 mA, 4 to 20 mA, \overrightarrow{PWM} @ \geq 2 kHz duty cycle

Adjustments: Minimum Drive Current, Maximum Drive Current,

Command Deadband

LED Indicators: Power; Activity Status & Faults

Output: 0 to 0.4 A (selectable range)

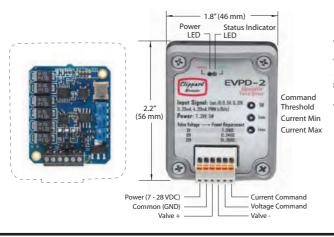
Temperature Range: 0° to 155° F (-18° to 68° C)

Size: Open card: $1.5'' \times 1.3'' \times 0.4''$ unmounted; Enclosed: $2.2'' \times 1.8''$

x 0.7" excluding DIN clip

RoHS Compliant

For further information, visit <u>www.clippard.com/evpd</u>



Features

- Plug-and-play interface between Clippard's EVP series valves and PLCs or other controls
- Linearized valve response right "out of the box"
- Three selectable valve output ranges
- Five signal inputs to choose from
- Easy integration with existing machine controls
- User-adjustable parameters
- Automatic Temperature Compensation to maintain constant current
- Two configuration options: stand-alone PCB or enclosed in housing
- Compact size.

Power Requirements

Power input requirements are specified as supply voltage ranges for each EVP valve. Supplying voltages outside of these ranges may result in valve malfunctioning. Power requirements are determined by the valve voltage specification.

EVP	Input	EVPD Max	
Valve Type	Voltage Range	Output*	
0 to 5 VDC	7 to 12 VDC	400 mA	
0 to 10 VDC	12 to 28 VDC	200 mA	
0 to 20 VDC	14 to 28 VDC	100 mA	

^{*} See EVP Valve Current Requirements

Part No.	Description	
EVPD-2	EVPD Driver Assembly in Enclosure	9
	Enclosure	
EVPD-1	EVPD Driver Board	
EVPD-2DIN	DIN Rail Mounting Clip	12
	(shown at right) with Screws	

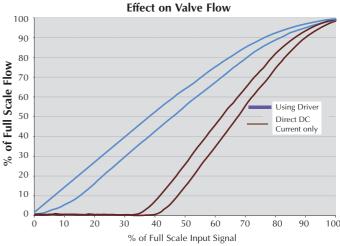


Figure 1: Effect of Driver Output on EVP Flow



2-WAY STEPPER-CONTROLLED PROPORTIONAL VALVE



Features

- 2% hysteresis
- Excellent Linearity 2.5% of full-scale
- 2 ms reaction time
- Millions of cycles
- Holds position for power savings or at loss of power

Stepper-controlled linear actuator with acme lead screw

Brass housing and internals

Anodized aluminum body

Delrin® seat

Customizable stainless steel needle
and outlet ports

Characteristic Curve
Flow Rate @ 100 psig

400
350
300
250
150
100
50
0 100 200 300 400
steps (0.001")

Utilizing the industry's most robust and powerful linear actuator, the high-flow stepper-controlled proportional valve outperforms the competition in performance and durability.

This valve is ideal in critical applications such as gas delivery, medical, analytical, and industrial automation requiring high resolution, high flow, and low hysteresis. In addition, the unique design allows for custom flow profiles when required.

Medium: Compatible gases and liquids

Configuration: 1 1/8" square body with 1/8" NPT ports

Typical Cycle Time for Full Travel: 0.95 seconds at 100% duty cycle; 0.55 seconds at 25% duty cycle (full open to full close or full close to full open)

Wetted Material: Stainless steel, aluminum, brass, Delrin® and FKM*

Pressure Range: Vac to 100 psig (Vac to 7 bar)*

Flow Range: 0 to 300 slpm*

Flow Resolution: 0.75 slpm per step **Position Resolution:** 0.001" per step

Temperature Range: 32 to 184°F (0 to 84°C)

Driver: Bipolar chopper drive required

Needle: 3°

Supply Voltage to Motor: 5 VDC

Response Time: 0.95 sec. fully-open to fully-closed*

Mounting: In-line, manifold or cartridge

Power Consumption: 3.85 watts nominal only during adjustment. Zero power consumption to maintain position.

Seals: FKM standard. Others available. **Option:** Metric version (add M- suffix)

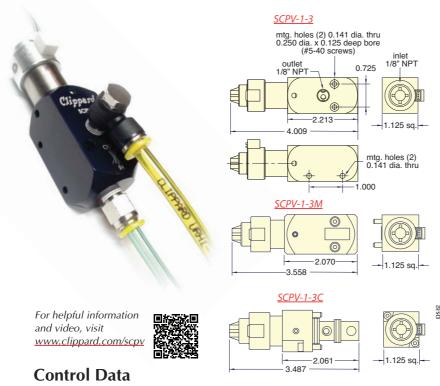
* This product is highly modifiable for OEM applications including alternate body materials, flow profiles, etc. Please consult

Part No.	Description		
SCPV-1-3	Proportional Valve, In-Line	F	
SCPV-1-3M	Proportional Valve, Manifold	ij	
<u>SCPV-1-3C</u>	Proportional Valve, Cartridge	Ź	
For further information, visit <u>www.clippard.com/scpv</u>			



2-WAY STEPPER-CONTROLLED PROPORTIONAL VALVE

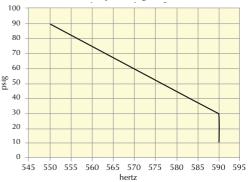




Salient Characteristics Linear Actuator

Wiring: **Bipolar** Current/Phase: 385 mA Motor Voltage: 5 VDC Resistance/Phase: 13 W Inductance/Phase: 8.08 mH Power Consumption: 3.85 Watts Rotor Inertia: 1.07 gcm2 Temperature Rise: 135°F (75°C) Insulation Resistance: 20M ohms

Maximum Step Pulse Frequency vs. Operating Pressure



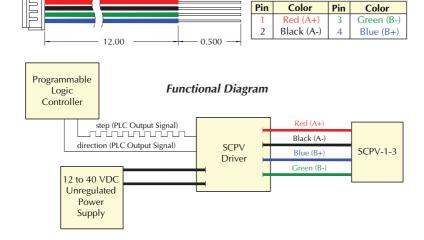
A **Bipolar Chopper Drive** (not included) is a power-efficient method of using current to drive a stepping motor to obtain high stepping rates. The chopper gets its name from the technique of rapidly turning the output voltage on and off (chopping) to control motor current.

Stepper motors require some external electrical components in order to operate. These components typically include a power supply, logic sequencer switching components and a clock pulse source to determine the step rate. Many commercially available drives have integrated these components into a complete package. See www.clippard.com/scpv for more information.

Wiring Harness (included)

Potential Applications

- Medical/Analytical/Industrial Gas Mixing
- Anesthesia Equipment
- Precision Flow Control
- Cuff/Bladder Pressure Control
- Process Flow Control
- Variable Speed Control
- Automation of Needle Valve

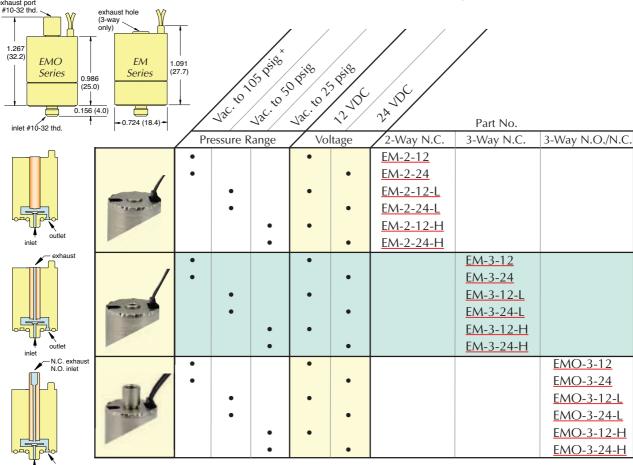






EM STUD MOUNT 2-WAY & 3-WAY VALVES

2- & 3-WAY NORMALLY-CLOSED & 3-WAY N.O./N.C. VALVES, MANIFOLD MOUNT



An even smaller Mouse valve! When space is critical, the EM Series Valve provides the best solution. At just over an inch tall, and less than 3/4" in diameter, the EM Valve uses Clippard's special "spider" design. This reliable and proven design for long life is housed in a miniature body, and incorporates wire leads out the top, allowing body rotation for close-center mounting. In addition, the valve features higher flow; combining fast shifting speed, extremely high cycle life with the design flexibility to make this valve a "small wonder" for demanding applications.

This valve is perfect for air and/or gas control, pilot control, and any application where space is limited, but desired performance is not.

Medium: Clean, dry air (40 micron filter)

Power Consumption: 1 watt

Temperature Range: 32 to 150°F (0 to 82°C)

Response: 10 milliseconds at nominal voltage (15 milliseconds N.O.)

Operating Range: 90 to 120% of rated voltage

Voltage: 12 VDC or 24 VDC. Other voltages available upon request.

Ports: #10-32 Exhaust (M5 optional)

Options (add to end of Part No.)	Standard	Non-Standard
FKM Seals	-V	
EPDM Seals		-E
Silicone Seals		-S
Metric Ports	-M5	

Pressure Range	Orifice	Air Flow
28" Hg Vac. to 105 psig	0.025"	0.6 scfm @ 100 psig
+call for special configurations		(17 l/min @ 7 bar)
28" Hg Vac. to 50 psig	0.040"	0.5 scfm @ 50 psig
	(-L)	(14 l/min @ 3.5 bar)
28" Hg Vac. to 25 psig	0.060"	0.45 scfm @ 25 psig
	(-H)	(13 l/min @ 1.8 bar)



EM STUD MOUNT VALVE MANIFOLDS

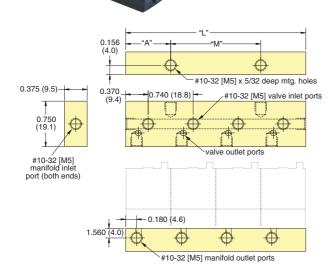


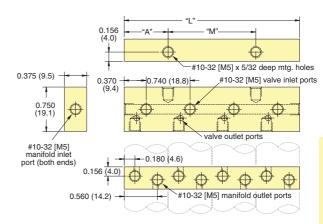


Construction: Black anodized aluminum

Option: Add -M5 for Metric version

Part No.	Stations	Part No.	Stations	Length "L"	Mtg. "M"	"A"
Singl	e-Sided	Double	e-Sided			
<u>15681-2</u>	2	15682-4	4	1.480"	0.740"	0.370"
<u>15681-4</u>	4	<u>15682-8</u>	8	2.960"	1.480"	0.740"
<u>15681-6</u>	6	<u>15682-12</u>	12	4.440"	2.960"	0.740"
<u>15681-8</u>	8	<u>15682-16</u>	16	5.920"	4.440"	0.740"





Double-Sided

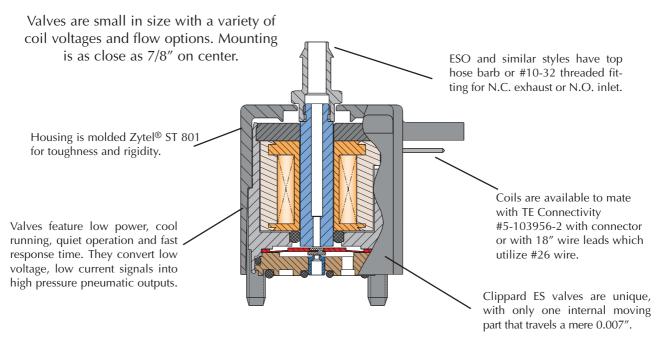
Single-Sided



Manifold Assemblies

Our Value Added department provides assembly services for all Clippard components. If you have a need for special or standard manifolds, and would like to receive a single part number with all components assembled and tested, just contact Clippard. We provide application assistance, special testing, kitting of parts, control boxes, manifold assemblies, and more. Let our experience and capabilities work for you.

ES, ESO SERIES VALVES



Quality Design

The compact ES valve, like Clippard EV and ET valves, converts low voltage, low current signals into high pressure (0 to 105 psig) pneumatic outputs, utilizing a unique, patented valving principle. Since there are no sliding parts, and complete poppet travel is only 0.007", low power consumption and exceptionally long life are assured with this design. No flow is required for cooling because the compact ES is cool, as well as quiet, in operation.

The compact nature of design makes this valve well suited to a wide range of applications in biomedical, environmental test equipment, textile machines, packaging machinery, computerized industrial automation, and portable systems.



Features

- Close mounting 7/8" on center
- Overall height less than 1"
- Easy to mount on manifold with two #4-40 screws
- Geometric design
- Polymer housing Zytel ST 801® super tough
- TE Connectivity-style pin connection or 18" wire leads
- Flow up to 0.6 scfm (17 l/min)

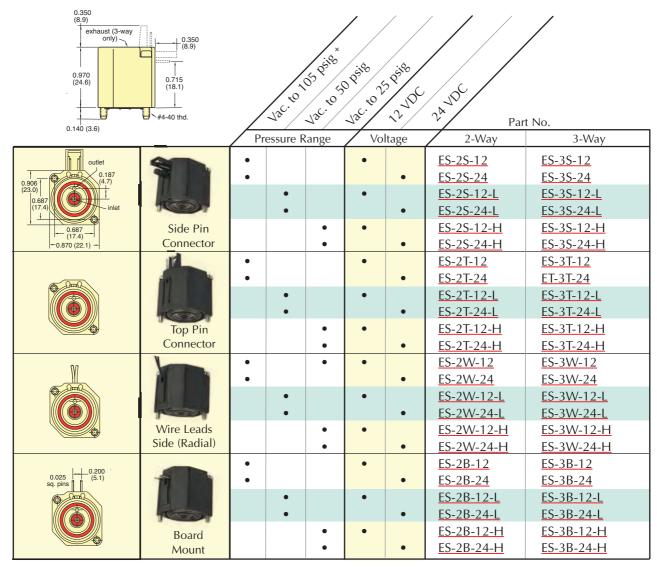
Zytel ST 801[®] super tough and Zytel[®] are a registered trademark of DuPont

	NOMINAL		Working Range	
Voltage*	Current (amps)	Resistance (ohms)	Power (watts)	(cont. duty)
12	0.083	144	1.0	90 to 120%
24	0.042	576	1.0	of rated voltage

^{*}Other voltages available. Please consult factory.

ES Series 2- & 3-Way Normally-Closed Valves





Medium: Clean, dry air (40 micron filter)

Power Consumption: 1 watt at rated voltage

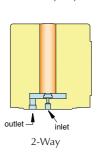
Temperature Range: 32 to 150°F (0 to 64°C)

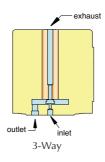
Response: 5 to 10 milliseconds at max rated pressure

Operating Range: 90 to 120% of rated voltage

Ports: Inlet and outlet through manifold; 3-way exhaust through top

of valve (3-way only)



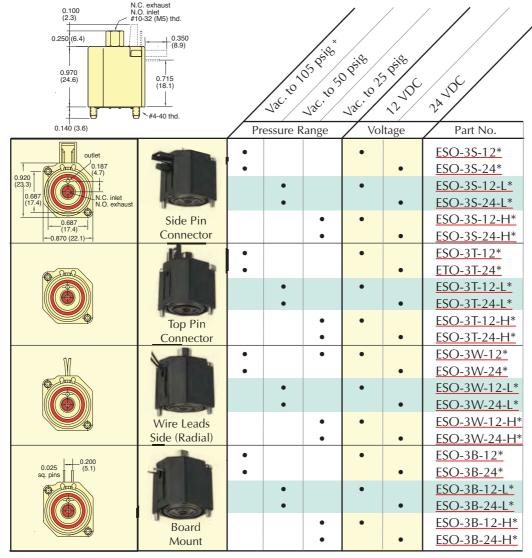


Pressure Range	Orifice	Air Flow
28" Hg Vac. to 105 psig	0.025"	0.6 scfm @ 100 psig
+call for special configurations		(17 l/min @ 7 bar)
28" Hg Vac. to 50 psig	0.040"	0.5 scfm @ 50 psig
	(-L)	(14 l/min @ 3.5 bar)
28" Hg Vac. to 25 psig	0.060"	0.45 scfm @ 25 psig
	(-H)	(13 l/min @ 1.8 bar)

See page 176 for flow charts.



ESO Series 3-WAY FULLY-PORTED VALVES



Top Port Options (below)



#10-32 (M5) (standard)



1/16" I.D. Hose Barb (option "-1")



1/8" I.D. Hose Barb (option "-2")

Medium: Clean, dry air (40 micron filter)

Power Consumption: 1 watt at rated voltage

Temperature Range: 32 to 150°F (0 to 64°C)

Response: 5 to 10 milliseconds at max rated pressure

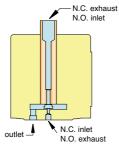
Operating Range: 90 to 120% of rated voltage

Ports: Normally-Closed: Inlet and outlet through manifold; exhaust

through top of valve (#10-32/M5)

Normally-Open: Exhaust and outlet through manifold; inlet

through top of valve (#10-32/M5)



* Options	Standard
(add to end of Part No.)	
#10-32 Female	(blank)
1/16" I.D. Hose Barb	-1
1/8" I.D. Hose Barb	-2
Metric Ports	-M5

Pressure Range	Orifice	Air Flow
28" Hg Vac. to 105 psig	0.025"	0.6 scfm @ 100 psig
+call for special configurations		(17 l/min @ 7 bar)
28" Hg Vac. to 50 psig	0.040"	0.5 scfm @ 50 psig
	(-L)	(14 l/min @ 3.5 bar)
28" Hg Vac. to 25 psig	0.060"	0.45 scfm @ 25 psig
	(-H)	(13 l/min @ 1.8 bar)

See page 176 for flow charts.

For Cable and Connectors, see Page 184.

ES & ESO Series Valves Manifolds



Single-Sided Dual Mount Manifold

Part No.	Description
<u> 26081-</u>	Single-Sided Manifold

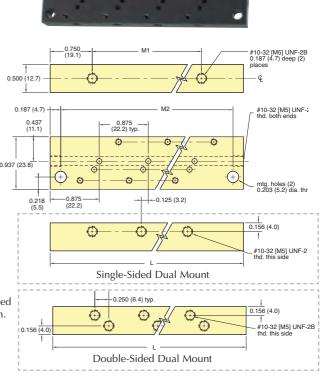
Suffix	Valves	L	L M1	
-4	4	4.375"	2.875"	4.000"
-4-M5	4	111.1 mm 73.0 mm		101.6 mm
-6	6	6.125"	4.625"	5.750"
-6-M5	6	155.6 mm	117.5 mm	146.1 mm
-8	8	7.875"	6.375"	7.500"
-8-M5	8	200.0 mm	161.9 mm	190.5 mm

Double-Sided Dual Mount Manifold

Part No.	Description
26082- 	Double-Sided Manifold

Suffix	Valves	L M1 M2		M2
-8	8	4.375"	2.875"	4.000"
-8-M5	8	111.1 mm	73.0 mm	101.6 mm
-12	12	6.125"	6.125" 4.625"	
-12-M5	12	155.6 mm	117.5 mm	146.1 mm
-16	16	7.875"	6.375"	7.500"
-16-M5	16	200.0 mm	161.9 mm	190.5 mm

* ESM-CP plate is to cover individual unused manifold station.



Single-Sided Rear Mount Manifold

Part No.	Description
<u>26083-</u> □	Single-Sided Manifold

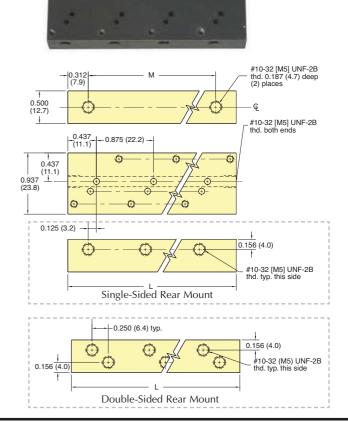
Suffix	Valves	L	М	
-4	4	3.500"	2.875"	
		88.9 mm	73.0 mm	
-6	6	5.250"	4.625"	
		133.4 mm	117.5 mm	
-8	8	7.000"	6.375"	
		177.8 mm	161.9 mm	

Double-Sided Rear Mount Manifold

Part No.	Description
26084-	Double-Sided Manifold

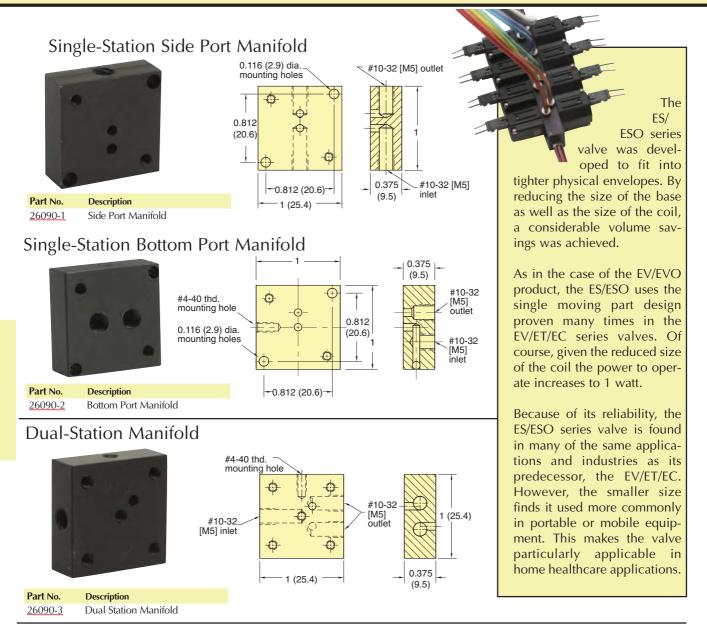
Suffix Valves		L	М	
-8	8	3.500"	2.875"	
-8-M5	8	88.9 mm	73.0 mm	
-12 12		5.250" 4.625"		
-12-M5 12		133.4 mm	117.5 mm	
-16 16		7.000"	6.375"	
-16-M5	16	177.8 mm	161.9 mm	

* ESM-CP cover plate is available for one manifold station.

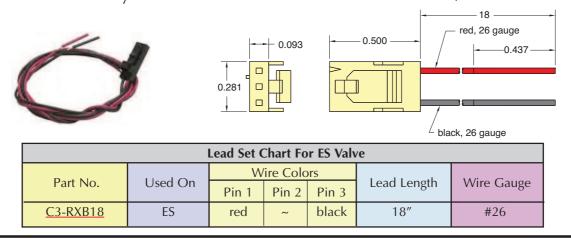




ES & ESO SERIES VALVES SINGLE MANIFOLDS



TE Connectivity #5-103956-2 with 18" Wire Leads for ES/ESO Valves



10 MM & 15 MM MINIATURE VALVES



All of the benefits of Clippard quality and reliability are now available in these 10 mm and 15 mm valves. Offered in both Normally-Open or Normally-Closed models, these 2-way and 3-way valves are perfect for small areas where compact electronically-controlled pneumatics are needed.

This series has a high strength, engineered light-weight glass filled nylon body, along with stainless steel, copper and Buna-N, making it suitable for a broad range of applications. With exceptional life and reliability this is the perfect sub-miniature valve for tomorrow's needs in a wide variety of industries.



10 mm Standard Series

Direct operating valves well-suited for single- or multiple-valve mounting in small spaces.

See pages 202 - 204.



10 mm Latching Series

A short pulse of current shifts this valve which "latches" indefinitely; another pulse returns the valve.

See page 205.



NEW! 10 mm High Flow 2-Way Series Specialty series for high flow applications. See page 206.



NEW! 10 mm ISO 15218 Series

Conforms to ISO standard for mounting and port locations.

See page 207.



NEW! 15 mm High Flow 2-Way Series

Specialty series for high flow applications. *See page 213.*

15 mm Standard Series

for single- or multiple-valve

mounting in small spaces.

15 mm Latching Series

See page 212.

See pages 209 - 211.

Direct operating valves well-suited

A short pulse of current shifts this

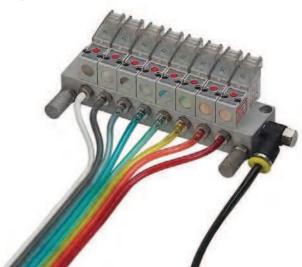
valve which "latches" indefinitely; another pulse returns the valve.



Valve Material: Glass filled Nylon, Stainless Steel, Buna-N or Fluorocarbon Elastomer

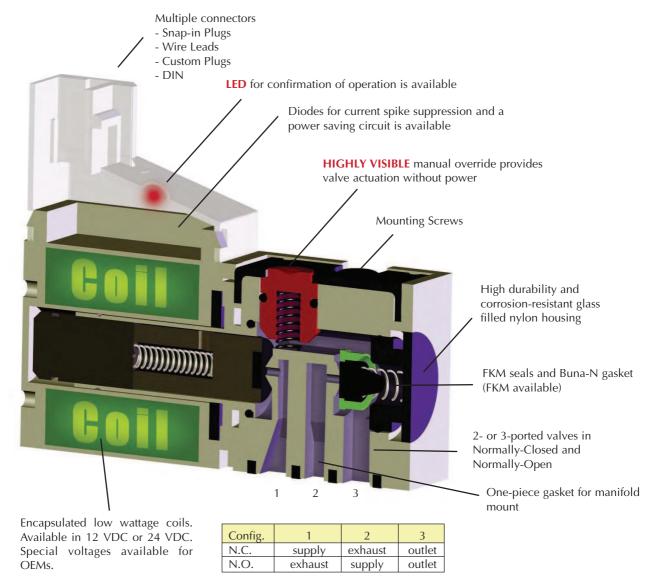
Electrical: The coil is constructed of copper wire and is insulated according to the class "F" standard. All circuitry and connections are protected from corrosion.

Weight: 10 mm Series: 0.4 oz.; 15 mm Series: 1.3 oz.

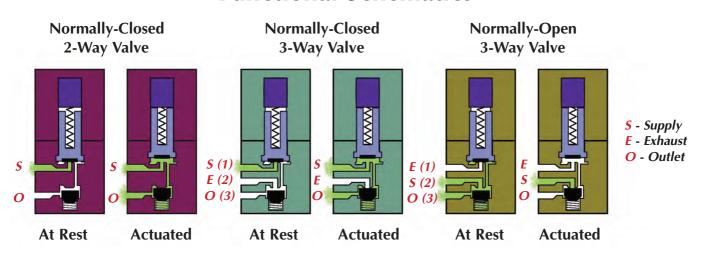




10 MM MINIATURE VALVES



Functional Schematics



10 MM MINIATURE VALVES



Specifications

Medium: Air, Gas or other Compatible Fluids

Working Pressure: See Chart below

Max. Flow Rate:

0.020" (0.50 mm) Orifice: 14 l/min (0.5 scfm) 0.030" (0.75 mm) Orifice: 31.2 l/min (1.1 scfm)

Exhaust Flow:

0.020" (0.50 mm) Orifice: 22.7 l/min (0.8 scfm) 0.030" (0.75 mm) Orifice: 34 l/min (1.2 scfm)

Response Time: 8 ms when energized; 10 ms when

de-energized

Electrical: 12 VDC or 24 VDC

Voltage Tolerance: -5% to 10%

Power Consumption: 0.6 or 1.3 watts dependent on orifice size

and pressure

Material: Stainless steel core and springs, nylon body, FKM dynamic seals, and Buna-N gasket and static seals. FKM

gasket and static seals available, consult factory.

Coil Insulation Class: F 311°F (155°C)

Temperature Range: 23 to 122°F (-5 to 50°C). When below

32°F (0°C), must use clean, dry air

Order Information

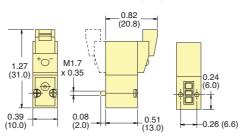
Туре	Base No.	Connector	Orifice	Wattage	Working Pressure
2/2	E210A-1E*	90° Connector	0.020"	0.6	14.7 to 110 psig/7.6 bar
Normally-	E210C-2E*		0.030"	1.3	0 to 110 psig/7.6 bar
Closed	E210A-1L*	000 6	0.020"	0.6	14.7 to 110 psig/7.6 bar
	E210C-2L*	90° Connector with LED	0.030"	1.3	0 to 110 psig/7.6 bar
lπ	E210A-1F*	In-Line Connector	0.020"	0.6	14.7 to 110 psig/7.6 bar
	E210C-2F*	III-LINE CONNECTOR	0.030"	1.3	0 to 110 psig/7.6 bar
	E210A-1C*	In-Line Connector with LED	0.020"	0.6	14.7 to 110 psig/7.6 bar
supply - output	E210C-2C*	in-Line Connector with LED	0.030"	1.3	0 to 110 psig/7.6 bar
	<u>E210A-1W*</u>	Wire Leads, 11.8" (300 mm)	0.020"	0.6	14.7 to 110 psig/7.6 bar
>	<u>E210C-2W*</u>	ville Leads, 11.0 (300 IIIII)	0.030"	1.3	0 to 110 psig/7.6 bar
3/2	E310A-1E*	90° Connector	0.020"	0.6	14.7 to 110 psig/7.6 bar
Normally-	<u>E310C-2E*</u>		0.030"	1.3	0 to 110 psig/7.6 bar
Closed	E310A-1L*	90° Connector with LED	0.020"	0.6	14.7 to 110 psig/7.6 bar
	E310C-2L*		0.030"	1.3	0 to 110 psig/7.6 bar
ļ <mark>_</mark> Щ	E310A-1F*	In-Line Connector In-Line Connector with LED	0.020"	0.6	14.7 to 110 psig/7.6 bar
+	E310C-2F*		0.030"	1.3	0 to 110 psig/7.6 bar
exhaust	E310A-1C*		0.020"	0.6	14.7 to 110 psig/7.6 bar
supply — output	E310C-2C*	ze comecter with 225	0.030"	1.3	0 to 110 psig/7.6 bar
Supply —	E310A-1W*	Wire Leads, 11.8" (300 mm)	0.020"	0.6	14.7 to 110 psig/7.6 bar
\$	E310C-2W*		0.030"	1.3	0 to 110 psig/7.6 bar
3/2	E3O10A-1E*	90° Connector	0.020"	0.6	14.7 to 70 psig/4.8 bar
Normally-	E3O10C-2E*	30 Connector	0.030"	1.3	0 to 110 psig/7.6 bar
Open	E3O10A-1L*	90° Connector with LED	0.020"	0.6	14.7 to 70 psig/4.8 bar
	E3O10C-2L*		0.030"	1.3	0 to 110 psig/7.6 bar
I	E3O10A-1F*	In-Line Connector	0.020"	0.6	14.7 to 70 psig/4.8 bar
	E3O10C-2F*	In-Line Connector with LED	0.030"	1.3	0 to 110 psig/7.6 bar
+	E3O10A-1C*		0.020"	0.6	14.7 to 70 psig/4.8 bar
exhaust H	E3O10C-2C*		0.030"	1.3	0 to 110 psig/7.6 bar
supply output	E3O10A-1W*	Wire Leads, 11.8" (300 mm)	0.020"	0.6	14.7 to 70 psig/4.8 bar
}	E3O10C-2W*		0.030"	1.3	0 to 110 psig/7.6 bar

^{*} Add Voltage Choice to the end of each Base Part Number. "012" (12 VDC) or "024" (24 VDC). Example: **E210A-1C012**

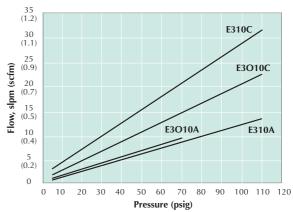


In-Line Connector with LED

Association of the state of the

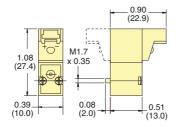


Typical Air Flow

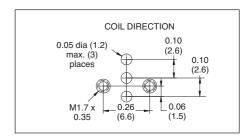


90° Connector with LED



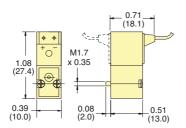


Mounting Interface



Wire Leads





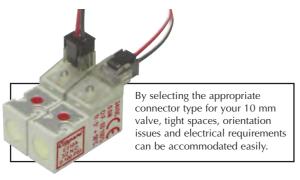
Connectors

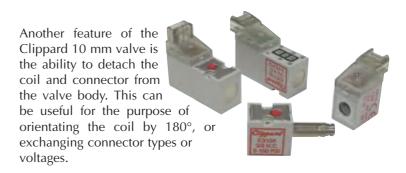
Wire Connector must be ordered separately. 24 AWG. Stranding 7/32.

Part No.

C2A-RB300 C2A-RB500 C2A-RB1000 Connector with Cable, 11.8" (300 mm) Connector with Cable, 19.69" (500 mm) Connector with Cable, 39.37" (1,000 mm) Custom plugs, wire lengths, connectors and flavors are available for your specific requirements. Call for details.

Molex terminal insert #050013-8000, #28139 plug and 24 AWG wire.



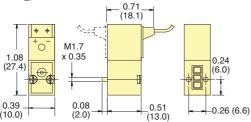


LATCHING 10 MM MINIATURE VALVES





- 2-Way & 3-Way Normally-Closed configurations
- Pulse-actuated (on or off)
- Polarity reverse required
- Stable latch



Copper Wire Isolation Class: F 311°F (155°C)

Material: Stainless steel core and springs, nylon body, FKM dynamic seals, and Buna-N gasket and static seals. FKM gasket available, consult factory.

Temperature Range: 23 to 122°F (-5 to 50°C). When below 32°F (0°C), must use clean, dry air

Medium: Air, Gas or other Compatible Fluids

E3L10C-6W024

3-Way

Clippard's 10 mm Latching Valves have many of the same features as the popular 10 mm valve line including small, compact design, exceptional life and reliability, light-weight design and more. A careful balance of forces—through the precise placement of a permanent magnet in the valve core—produces a bistable valve. A short pulse of current opens the valve, which "latches" open indefinitely after the current stops. A subsequent pulse of current in the opposite direction closes the valve. The valve consumes less energy and produces less heat than a standard solenoid valve when used in extended duty cycle applications, since the coil is energized for only a small fraction of the total duty cycle.

Max. Flow Rate: 31.2 l/min (1.1 scfm) Working Pressure: 0 to 110 psig/7.6 bar

Orifice: 0.030" (0.75 mm)

Electrical Connection: 2-Wire Reverse Polarity, 300 mm, 24 AWG

Electrical: 12 VDC ("-012") or 24 VDC ("-024"). 6 VDC also available. Call for further information.

Electrical Tolerance: -5 to 10%

Response Time: 8 ms when energized; 10 ms when de-energized

Connector: Wire Leads

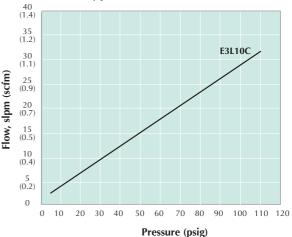
Type Part No. **Voltage** Wattage E2L10C-7W012 12 VDC 2.0 2-Way 24 VDC E2L10C-6W024 1.7 E3L10C-7W012 12 VDC 2.0

24 VDC

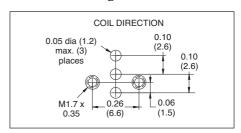
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The contract of	





Mounting Interface



See pages 204 & 208 for connectors and manifolds



NEW! HIGH FLOW 2-WAY 10 MM MINIATURE VALVES

Specifications

Medium: Air, Gas or other Compatible Fluids

Working Pressure: 0 to 30 psig/2.0 bar

Max. Flow Rate: 28 lpm (1.0 scfm)

Orifice: 0.055" (1.4 mm)

Response Time: 8 ms when energized; 10 ms when de-energized

Electrical: 12 VDC or 24 VDC

Power Consumption: 3.5 watts in rush phase; 15 ms/0.35 watts in

maintenance phase

Voltage Tolerance: -5% to 10%

Material: Stainless steel core and springs, nylon body, FKM dynamic seals, and Buna-N gasket and static seals. FKM

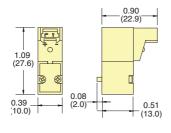
gasket and static seals available, consult factory.

Temperature Range: 23 to 122°F (-5 to 50°C). When below

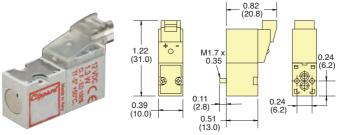
32°F (0°C), must use clean, dry air

90° Connector with LED



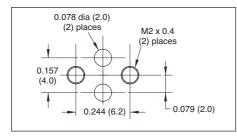


In-Line Connector with LED

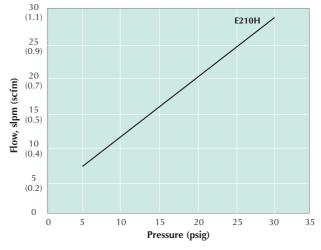


Part No.	Connector	Voltage
E210H-3L012	90° Connector	12 VDC
E210H-3L024	with LED	24 VDC
E210H-3C012	In-Line Connector	12 VDC
E210H-3C024	with LED	24 VDC

Mounting Interface

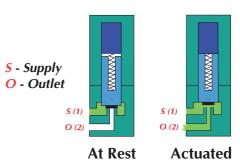


Typical Air Flow



10 mm High Flow Single-Station Manifold Spare hardware and closing plates available. Add -M5 for metric ports. 0.500 (12.7)-0.12 0 Ø 0.289 0.625 (15.9) #10-32 Part No. E10HM-01 10 mm Single-Station Manifold

Functional Schematics



NEW! ISO 15218 10 MM 3-WAY MINIATURE VALVES



Specifications

Medium: Air, Gas, or other Compatible Fluids Working Pressure: 0 to 102 psig/7.0 bar Maximum Flow Rate: 42 l/min (1.5 scfm)

Exhaust Flow: 49 l/min (1.7 scfm)

Orifice: 0.043" (1.1 mm)

Response Time: 8 ms when energized; 10 ms when de-energized

Material: Stainless steel core and springs, nylon body, FKM seals, and Buna-N gasket. FKM gasket available, consult factory

Voltage: 12-volt DC or 24-volt DC

Voltage Tolerance: -5% to 10%

Power Consumption: 3.5 watts in rush phase; 15 ms/0.35 watts in

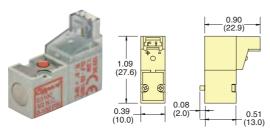
In-Line Connector with LED

maintenance phase

Coil Insulation Class: F 311°F (155°C)

Temperature Range: 23 to 122°F (-5 to 50°C)

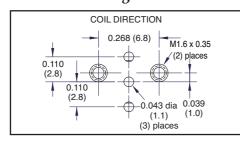
90° Connector with LED

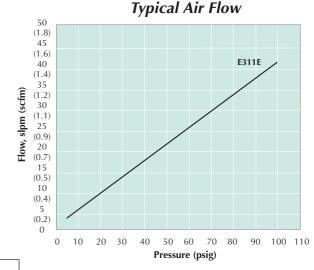


1.23 (31.2) 0.35 (10.0) 0.08 (10.0) 0.08 (2.0) 0.51 (13.0) 0.68
(10.0) (2.0) (13.0) (6.8

Part No. Connector		Voltage
E311E-3L012	90° Connector	12 VDC
E311E-3L024	with LED	24 VDC
E311E-3C012	In-Line Connector	12 VDC
E311E-3C024	with LED	24 VDC

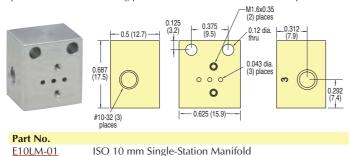
Mounting Interface





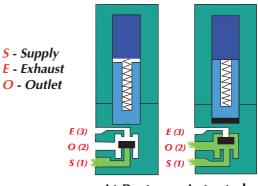
ISO 15218 10 mm High Flow Single-**Station Manifold**

Spare hardware and closing plates available. Add -M5 for metric ports.



ISO 10 mm Single-Station Manifold

Functional Schematics



At Rest

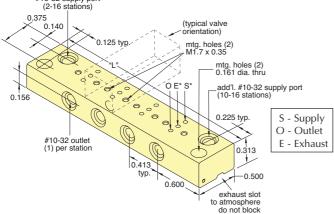
Actuated



10 MM MINIATURE VALVE ACCESSORIES

Sub-Miniature Manifolds



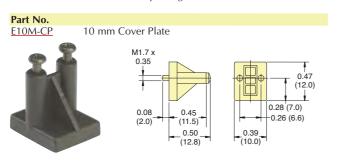


* For Normally-Open valves, supply to "E" and "S" becomes exhaust.

Stations	Supply Ports	Part No.	Length "L"
2	1	E10SM-02	1.61 (40.9)
4	1	E10SM-04	2.44 (62.0)
6	1	E10SM-06	3.27 (82.8)
8	1	E10SM-08	4.09 (103.8)
10	2	E10SM-10	4.92 (125.0)
12	2	E10SM-12	5.74 (145.8)
14	2	E10SM-14	6.57 (166.9)
16	2	E10SM-16	7.40 (187.7)

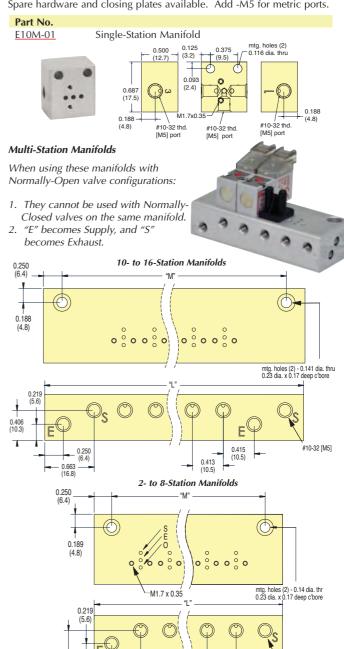
Cover Plate

Manifold Cover Plate includes plate, gasket and two screws.



Standard Manifolds

Standard manifolds are available for one to 12 valves with ported exhaust. Spare hardware and closing plates available. Add -M5 for metric ports.



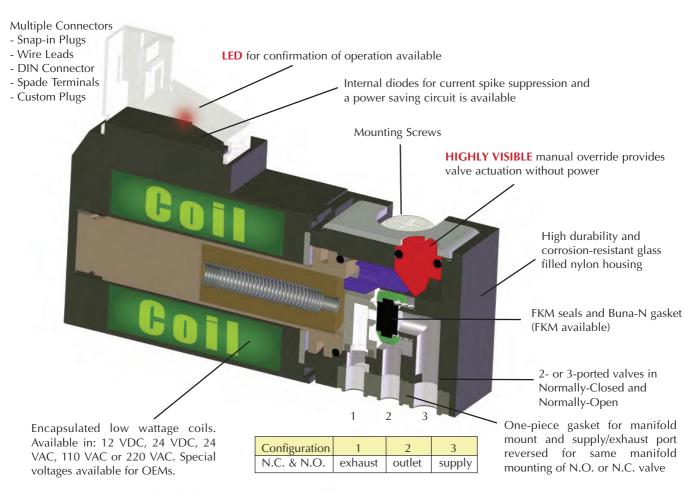
Part No.	Stations	Length "L"	Length "M"
E10M-02	2	1.74 (44.2)	1.24 (31.5)
E10M-04	4	2.57 (65.2)	2.07 (52.5)
E10M-06	6	3.39 (86.1)	2.89 (73.4)
E10M-08	8	4.22 (107.2)	3.72 (94.5)
E10M-10	10	5.87 (149.1)	5.37 (136.4)
E10M-12	12	6.70 (170.2)	6.20 (157.5)
E10M-14	14	7.52 (191.0)	7.02 (178.3)
E10M-16	16	8.35 (212.1)	7.85 (199.4)

0.413 (10.5)

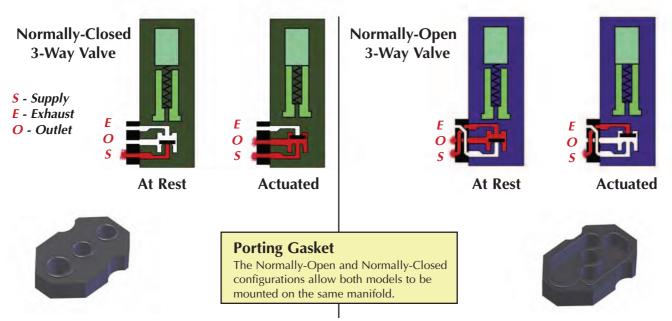
#10-32 (M5)

(6.4)





Functional Schematics





Specifications

Medium: Air, Gas, or other Compatible

Fluids

Working Pressure: See Chart below.

Maximum Flow Rate:

0.032" (0.8 mm) Orifice: 45 l/min (1.6 scfm) 0.043" (1.1 mm) Orifice: 70 l/min (2.6 scfm) 0.063" (1.6 mm) Orifice: 91 l/min (3.2 scfm)

Response Time: 10 ms when energized; 12 ms

when de-energized



Material: Stainless steel core and springs, springs, nylon body, FKM seals, and Buna-N gasket. FKM gasket available, consult factory

Voltage: 12-volt DC, 24-volt DC or 24-volt AC. 110-volt AC and 220-volt AC only available with DIN Connectors.

Voltage Tolerance: -5% to 10%

Power Consumption: 1.0 or 2.5 watts dependent on orifice size

and pressure

Coil Insulation Class: F 311°F (155°C)

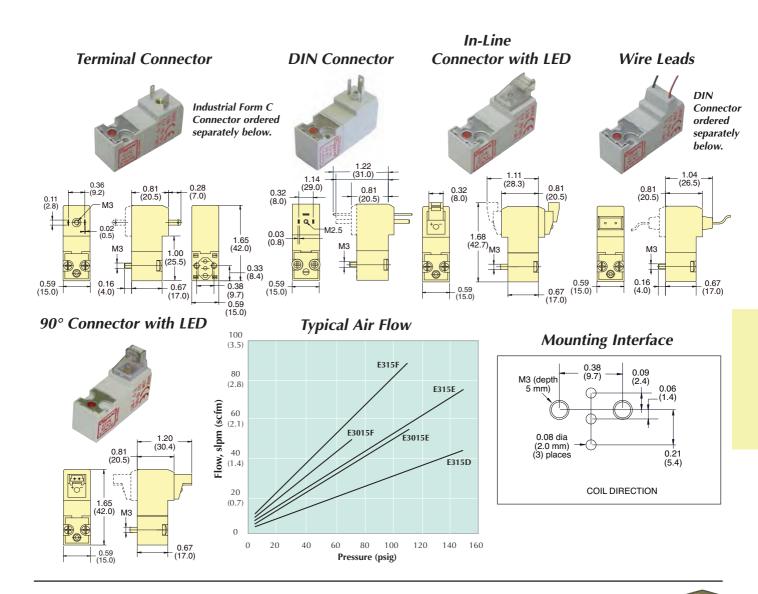
Temperature Range: 23 to 122°F (-5 to 50°C)

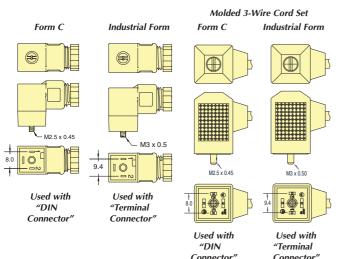
Order Information

			12	24	24	110	220			
Туре	Base No.	Connector	VDC	VDC	VAC	VAC	VAC		Wattage	Working Pressure
	E215D-1T*			•				0.032"	1.0	0 to 150 psig/10.3 bar
	E215E-2T*	Terminal	•	•	•			0.043"	2.5	0 to 150 psig/10.3 bar
2/2	E215F-2T*		•	•	•			0.063"	2.5	0 to 110 psig/7.6 bar
Normally-	E215D-1D*			•				0.032"	1.0	0 to 150 psig/10.3 bar
Closed	E215E-2D*	DIN Connector	•	•	•	•	•	0.043"	2.5	0 to 150 psig/10.3 bar
	E215F-2D*		•	•	•	•	•	0.063"	2.5	0 to 110 psig/7.6 bar
	E215D-1W*			•				0.032"	1.0	0 to 150 psig/10.3 bar
I	<u>E215E-2W*</u>	Wire Leads, 11.8" (300 mm)	•	•	•			0.043"	2.5	0 to 150 psig/10.3 bar
	E215F-2W*		•	•	•			0.063"	2.5	0 to 110 psig/7.6 bar
	E215D-1L*			•				0.032"	1.0	0 to 150 psig/10.3 bar
aupply	E215E-2L*	90° Connector with LED	•	•				0.043"	2.5	0 to 150 psig/10.3 bar
supply - output	E215F-2L*		•	•				0.063"	2.5	0 to 110 psig/7.6 bar
\ \frac{\frac{\x}{2}}{2}	E215D-1C*			•				0.032"	1.0	0 to 150 psig/10.3 bar
	E215E-2C*	In-Line Connector with LED	•	•				0.043"	2.5	0 to 150 psig/10.3 bar
	<u>E215F-2C*</u>		•	•				0.063"	2.5	0 to 110 psig/7.6 bar
	E315D-1T*			•				0.032"	1.0	0 to 150 psig/10.3 bar
	E315E-2T*	Terminal	•	•	•			0.043"	2.5	0 to 150 psig/10.3 bar
3/2	E315F-2T*		•	•	•			0.063"	2.5	0 to 110 psig/7.6 bar
Normally-	E315D-1D*			•				0.032"	1.0	0 to 150 psig/10.3 bar
Closed	E315E-2D*	DIN Connector	•	•	•	•	•	0.043"	2.5	0 to 150 psig/10.3 bar
	<u>E315F-2D*</u>		•	•	•	•	•	0.063"	2.5	0 to 110 psig/7.6 bar
	<u>E315D-1W*</u>			•				0.032"	1.0	0 to 150 psig/10.3 bar
l π	<u>E315E-2W*</u>	Wire Leads, 11.8" (300 mm)	•	•	•			0.043"	2.5	0 to 150 psig/10.3 bar
_ ['''	<u>E315F-2W*</u>		•	•	•			0.063"	2.5	0 to 110 psig/7.6 bar
	E315D-1L*			•				0.032"	1.0	0 to 150 psig/10.3 bar
exhaust	E315E-2L*	90° Connector with LED	•	•				0.043"	2.5	0 to 150 psig/10.3 bar
supply —	<u>E315F-2L*</u>		•	•				0.063"	2.5	0 to 110 psig/7.6 bar
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	E315D-1C*			•				0.032"	1.0	0 to 150 psig/10.3 bar
>	E315E-2C*	In-Line Connector with LED	•	•				0.063"	2.5	0 to 150 psig/10.3 bar
,	E315F-2C*		•	•				0.063"	2.5	0 to 110 psig/7.6 bar
3/2	E3O15E-2T*	Terminal	•	•	•			0.043"	2.5	0 to 110 psig/7.6 bar
Normally-Open	E3O15F-2T*	icitiiiiai	•	•	•			0.063"	2.5	0 to 75 psig/5.2 bar
(110 psig max.)	E3O15E-2D*	DIN Connector	•	•	•	•	•	0.043"	2.5	0 to 110 psig/7.6 bar
	E3O15F-2D*	Dir Connector	•	•	•	•	•	0.063"	2.5	0 to 75 psig/5.2 bar
	E3O15E-2W*	Wire Leads, 11.8" (300 mm)	•	•	•			0.043"	2.5	0 to 110 psig/7.6 bar
	E3O15F-2W*		•	•	•			0.063"	2.5	0 to 75 psig/5.2 bar
	E3O15E-2L*	90° Connector with LED	•	•				0.043"	2.5	0 to 110 psig/7.6 bar
exhaust H	E3O15F-2L*	30 Connector with ELD	•	•				0.063"	2.5	0 to 75 psig/5.2 bar
supply output	E3O15E-2C*	In-Line Connector with LED	•	•				0.063"	2.5	0 to 110 psig/7.6 bar
\$	E3O15F-2C*	III-LINE CONNECTOR WITH LLD	•	•				0.063"	2.5	0 to 75 psig/5.2 bar

- Indicates standard items
- * Add Voltage Choice to the end of each Base Part Number. "012" (12 VDC), "024" (24 VDC) "24A" (24 VAC), "110" (110 VAC) or "220" (220 VAC). Example: <u>E315D-1C012</u>







DIN Connectors

For Use with 15 mm Valves Only

DIN 43650 Form C Connectors with 8 mm spade center spacing mate with the 15 mm DIN connector coil. Industrial Form Connectors with 9.4 mm spade center spacing are designed to connect to 15 mm terminal coils. Both are available with or without surge suppression, and 152 or 381 mm PVC molded three-wire cord set.

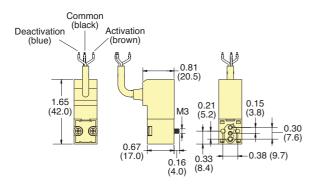
Form C	Industrial Form			
Part No.	Part No.	Volts	LED	Cord
CC-C	CC-I	6-240	no	-
CC-C-P6	CC-I-P6	6-240	no	6'
CC-C-P15	CC-I-P15	6-240	no	15′
CC-CLL	CC-ILL	6-24	yes	-
CC-CLL-P6	CC-ILL-P6	6-24	yes	6'
CC-CLL-P15	CC-ILL-P15	6-24	yes	15′
CC-CLM	CC-ILM	48-110	yes	-
CC-CLM-P6	CC-ILM-P6	48-110	yes	6'
CC-CLM-P15	CC-ILM-P15	48-110	yes	15′



LATCHING 15 MM MINIATURE VALVES



- 2-Way & 3-Way Normally-Closed configurations
- Pulse-actuated (on or off)
- 3-wire coil. No polarity reverse required
- · Stable latch



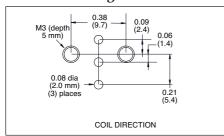
Response Time: 10 ms when energized; 12 ms when de-energized

Copper Wire Isolation Class: F 311°F (155°C)

Material: Stainless steel core and springs, nylon body, FKM dynamic seals, and Buna-N gasket and static seals. FKM gasket available, consult factory.

Temperature Range: 23 to 122°F (-5 to 50°C). When below 32°F (0°C), must use clean, dry air

Mounting Interface



Clippard's 15 mm Latching Valves have many of the same features as the popular 15 mm standard valve line including small, compact design, exceptional life and reliability, light-weight design and more. A careful balance of forces—through the precise placement of a permanent magnet in the valve core—produces a bi-stable valve. A short pulse of current opens the valve, which "latches" open indefinitely after the current stops. A subsequent pulse of current in the opposite direction closes the valve. The valve consumes less energy and produces less heat than a standard solenoid valve when used in extended duty cycle applications, since the coil is energized for only a small fraction of the total duty cycle.

Medium: Air, Gas or other Compatible Fluids

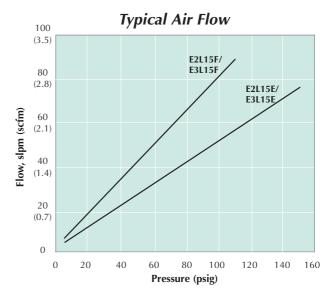
Max. Flow Rate: 0.043" (1.1 mm) Orifice: 59 l/min (2.1 scfm)

0.063" (1.6 mm) Orifice: 84 l/min (3.0 scfm)

Electrical Connection: 3-Wire Molded Cord, 300 mm, 24 AWG 4.5 mm external jacket; tinned copper wires; silicone jacket and conductor

Electrical: 12 VDC ("-012") or 24 VDC ("-024"). 6 VDC also available. Call for further information.

Electrical Tolerance: -5 to 10%



Туре	Part No.	Connector	Orifice	Voltage	Wattage	Pressure Range
2-Way	E2L15E-4W012 E2L15E-4W024 E2L15F-4W012	3-Wire Molded Cord,	0.043" (1.1 mm) 0.043" (1.1 mm) 0.063" (1.6 mm)	12 VDC 24 VDC 12 VDC	4.0	0 to 150 psig/10.3 bar 0 to 150 psig/10.3 bar 0 to 110 psig/7.6 bar
	E2L15F-4W024	300 mm	0.063" (1.6 mm)	24 VDC		0 to 110 psig/7.6 bar
	E3L15E-4W012		0.043" (1.1 mm)	12 VDC		0 to 150 psig/10.3 bar
3-Way	E3L15E-4W024	3-Wire Molded Cord,	0.043" (1.1 mm)	24 VDC	4.0	0 to 150 psig/10.3 bar
	E3L15F-4W012	300 mm	0.063" (1.6 mm)	12 VDC	1.0	0 to 110 psig/7.6 bar
	E3L15F-4W024		0.063" (1.6 mm)	24 VDC		0 to 110 psig/7.6 bar

See page 214 for connectors and manifolds

NEW! HIGH FLOW 2-WAY N.C. 15 MM VALVES



Specifications

Medium: Air, Gas, or other Compatible Fluids

Working Pressure: 0 to 43 psig/3.0 bar

Maximum Flow Rate: 120 l/min (4.3 scfm)

Orifice: 0.118" (3.0 mm)

Material: Stainless steel core and springs, nylon body, FKM seals, and Buna-N gasket. FKM gasket available, consult factory

Response Time: 10 ms when energized; 12 ms when de-energized

Voltage: 12-volt DC or 24-volt DC

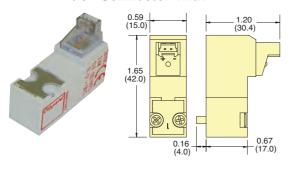
Voltage Tolerance: -5% to 10% **Power Consumption:** 4.0 watts

Coil Insulation Class: F 311°F (155°C)

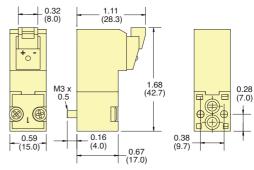
Temperature Range: 23 to 122°F (-5 to 50°C)

In-Line Connector with LED

90° Connector with LED

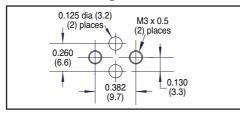


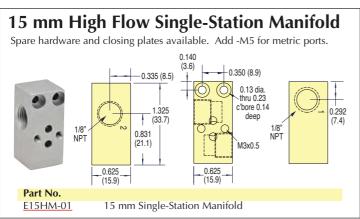




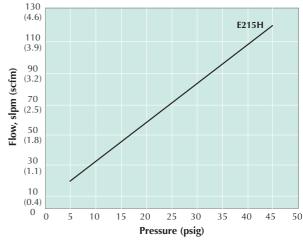
Part No.	Connector	Voltage	
E215H-3L012	90° Connector	12 VDC	
E215H-3L024	with LED	24 VDC	
E215H-3C012	In-Line Connector	12 VDC	
E215H-3C024	with LED	24 VDC	

Mounting Interface

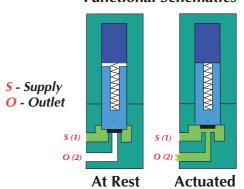




Typical Air Flow



Functional Schematics

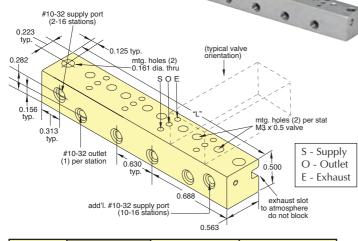




15 MM VALVE ACCESSORIES

Sub-Miniature Manifolds

Small, compact manifolds offer the efficient grouping of 15 mm valves along with fast installation. Each manifold features a common inlet, individually-ported outlets, and exhaust to atmosphere.



Stations	Supply Ports	Part No.	Length "L"
2	1	E15SM-2	2.01 (51.1)
4	1	E15SM-4	3.27 (83.1)
6	1	E15SM-6	4.53 (115.1)
8	1	E15SM-8	5.79 (147.1)
10	2	E15SM-10	7.05 (179.1)
12	2	E15SM-12	8.31 (211.1)
14	2	E15SM-14	9.57 (243.1)
16	2	E15SM-16	10.82 (274.8)



Connectors

Wire Connector must be ordered separately. 24 AWG. Stranding 7/32.

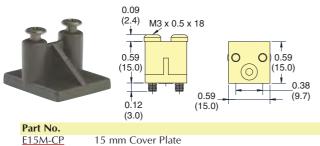
Part No.

C2A-RB300 C2A-RB500 C2A-RB1000 Connector with Cable, 11.8" (300 mm) Connector with Cable, 19.69" (500 mm) Connector with Cable, 39.37" (1,000 mm)

Molex terminal insert #050013-8000, #28139 plug and 24 AWG wire.

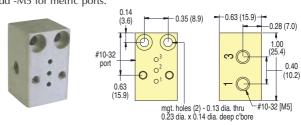
Cover Plate

Manifold Cover Plate includes plate, gasket and two screws.



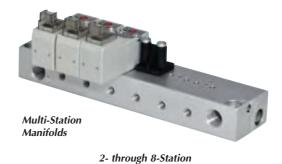
Standard Manifolds

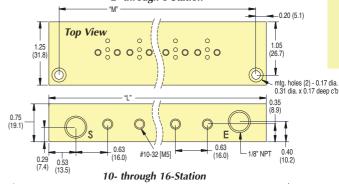
Standard manifolds are available for one to 16 valves with ported exhaust. Spare hardware and closing plates also available. Add -M5 for metric ports.

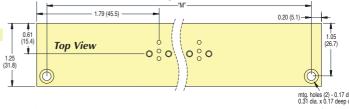


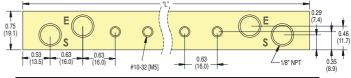
Part No.

E15M-01 Single-Station Manifold









Station	ns Part No.	Length "L"	Length "M"
2	E15M-02	2.95 (74.2)	2.55 (64.8)
4	E15M-04	4.21 (106.9)	3.81 (96.8)
6	E15M-06	5.47 (138.9)	5.07 (128.8)
8	E15M-08	6.73 (170.9)	6.33 (160.8)
10	E15M-10	9.25 (235.0)	8.85 (224.8)
12	E15M-12	10.51 (277.0)	10.1 (256.8)
14	E15M-14	11.77 (299.0)	11.4 (288.8)
16	E15M-16	13.03 (331.0)	12.6 (320.0)



Maximatic®



3- & 4-Way Valves

5- & 1-11				
		Flow Rate		
Port	Cv	@ 50 psig	@ 100 psig	
#10-32	0.58	16 scfm	27 scfm	
1/8" NPT	0.67	18 scfm	31 scfm	
1/4" NPT	0.89	26 scfm	49 scfm	
3/8" NPT	1.68	51 scfm	93 scfm	
1/2" NPT	2.79	91 scfm	171 scfm	

Maximatic Solenoid Valves

Clippard's Maximatic Solenoid valves are available in 2-way, 3-way and 4-way configurations in port sizes from #10-32 to 1/2" NPT. Select either a direct-acting poppet or solenoid-controlled pilot operated balanced spool design. Spool valves are body ported but can be bolted to a parallel circuit manifold.

These electronic valves offer high flow in a small package, and are constructed of aluminum, stainless steel and thermoplastic materials. The 4-way valves are also available in 3 position versions with either pressure center, closed center or exhaust center spool options.

Materials: Aluminum, Stainless Steel, Thermoplastic Maximum Pressure: 0 to 115 psig (direct-acting only); 30 to 125 on MME-41 Series, 20 to 125 psig on all others (spool valves)

Response Time: Less than 20 milliseconds

Mounting: Manifold standard. Actuator (1/4" only) or NAMUR

(3/8" NPT only) available.

Manual Override: Locking or non-locking

Electrical Connection: DIN terminal with LED indicator, or 18"

Wire Leads

DIN Connector: Plug-in electrical connector with LED. MME-31/41 models are DIN Industrial Form "C" (9.4 mm centers) 3 mm screw. All others are DIN 43650 Form "B" 3 mm screw. LED will not "light" if polarity is reversed.

Wire Leads: Not polarity sensitive

Temperature Range: 32 to 150°F (0 to 65°C)

Seals: Buna-N

Conforms to ISO 19973-2 test standards.

Maximum Value. Maximum Performance.

2-, 3- & 4-Way Designs

For side ported manifold mount, the Maximatic line of valves offers both 1/4" actuator mount and 3/8" NAMUR mount

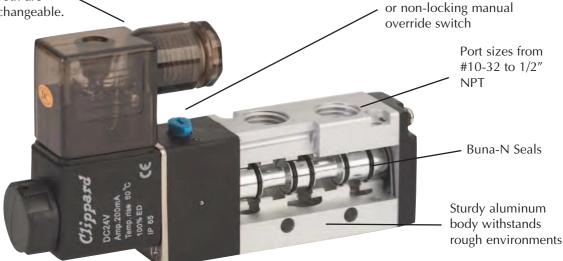
Easily accessible locking

Choose either DIN connector with LED indicator or 18" Wire Lead connection. Both are rotatable and interchangeable.

makes valves ideal for use in applications

Small size

compact



Operating ranges to 125 psig

Closed Center, Pressure Center and Exhaust Center Models Available

Maximatic® Valves are available as body ported, manifold mount, NAMUR (3/8" NPT only), and Actuator (1/4" NPT only) mounting. Standard models include a base that permits fast, secure mounting of electronic valves to a manifold for grouping in compact assemblies.

A wide variety of voltage options are available including 12 VDC, 24 VDC, 24 VAC, 110 VAC and 220 VAC. Consult factory for other voltages.

All Maximatic® Solenoid Valves are IP 65 CE Rating

MAXIMATIC® SOLENOID VALVES



Valve Series Electronic Air Pilot	Enter E A	
Valve Type 2-Way (Direct-Acting only) 3-Way 4-Way	2 3 4	
Body/Port Size Direct-Acting 1/8" NPT 1/8" NPT Stacking 1/4" NPT Spool Type #10-32 1/8" NPT 1/4" NPT (0.89 Cv) 1/4" NPT (1.68 Cv) 3/8" NPT 1/2" NPT	P S Q 1N 1P 2Q 3Q 3W 4Z	Single Solenoid Electronic Valves Mounted on 8-Station Manifold
Primary/Secondary Actuator Air/Air Air/Spring Electronic Pilot/Elec. Pilot Electronic Pilot/Spring Direct Acting/Spring	Enter AA AS EE ES DS (2- or	Note: This numbering schematic is shown for illustration purposes only. All possible configurations are not available. For standard models, see the products illustrated in this catalog. 3-Way, #10-32, 1/8", 1/4" only)
Mounting Standard Manifold Actuator/NAMUR*	Enter (blank) B	* Only available on 3- or 4-Way Electronic Valves. 1/4" NPT Actuator or 3/8" NPT NAMUR Mount.
Spool Type 2-Position, Spool 3-Position, Closed Center 3-Position, Exhaust Center 3-Position, Pressure Center	Enter (blank) C E P	Only available on 4-Way Valves with "AA" or "EE" Actuator. Standard Manifold Mount only.
Electrical Connector DIN Connector Wire Leads (18")	Enter D W	Only required on Electronic Valves.
Voltage 12-Volt DC 24-Volt DC 24-Volt AC 110-Volt AC 220-Volt AC	Enter 012 024 24A 110 220	Only required on Electronic Valves.
	MM	Example: MME-4 2Q ES-D 110



MAXIMATIC® SOLENOID VALVES

2-Way Va	lves								
			Ports				Flow @		
Series No.	Style	Inlet	Outlet	Exhaust	Function	Cv	100 psig		
MME-2PDS	Poppet	1/8" NPT	1/8" NPT	1/8" NPT	2/2	0.12	6.7 scfm		
MME-2QDS	Poppet	1/4" NPT	1/4" NPT	1/4" NPT	2/2	0.12	6.7 scfm		
MME-2SDS	Poppet	1/8" NPT	1/8" NPT	1/8" NPT	2/2	0.05	2.3 scfm		
3-Way Va	lves								
MME-3PDS	Poppet	1/8" NPT	1/8" NPT	1/8" NPT	3/2	0.12	6.7 scfm		
MME-3QDS	Poppet	1/4" NPT	1/4" NPT	1/4" NPT	3/2	0.12	6.7 scfm		
MME-3SDS	Poppet	1/8" NPT	1/8" NPT	1/8" NPT	3/2	0.05	2.3 scfm		
MME-31NES	Spool	#10-32	#10-32	#10-32	3/2 NC	0.58	27 scfm		
MME-31PES	Spool	1/8" NPT	1/8" NPT	1/8" NPT	3/2 NC	0.67	31 scfm		
MME-32QES	Spool	1/4" NPT	1/4" NPT	1/8" NPT	3/2 NC	0.89	49 scfm		
MME-33WES	Spool	3/8" NPT	3/8" NPT	1/4" NPT	3/2 NC	1.68	93 scfm		
MME-34ZES	Spool	1/2" NPT	1/2" NPT	1/2" NPT	3/2 NC	2.79	171 scfm		
MME-31NEE	Spool	#10-32	#10-32	#10-32	3/2	0.58	27 scfm		
MME-31PEE	Spool	1/8" NPT	1/8" NPT	1/8" NPT	3/2	0.67	31 scfm		
MME-32QEE	Spool	1/4" NPT	1/4" NPT	1/8" NPT	3/2	0.89	49 scfm		
MME-33WEE	Spool	3/8" NPT	3/8" NPT	1/4" NPT	3/2	1.68	93 scfm		
MME-34ZEE	Spool	1/2" NPT	1/2" NPT	1/2" NPT	3/2	2.79	171 scfm		
4-Way Va	lves								
,								Spool Configu	uration
			Ports				Flow @	Closed Exhaust	Pressure
Series No.	Style	Inlet	Outlet	Exhaust	Function	Cv	100 psig	Center Center	Center
MME-41NES	Spool	#10-32	#10-32	#10-32	5/2	0.58	27 scfm		
MME-41PES	Spool	1/8" NPT	1/8" NPT	1/8" NPT	5/2	0.67	31 scfm		
MME-42QES	Spool	1/4" NPT	1/4" NPT	1/8" NPT	5/2	0.89	49 scfm		
MME-43WES	Spool	3/8" NPT	3/8" NPT	1/4" NPT	5/2	1.68	93 scfm		
MME-44ZES	Spool	1/2" NPT	1/2" NPT	1/2" NPT	5/2	2.79	171 scfm		
MME-41NEE	Spool	#10-32	#10-32	#10-32	5/2	0.58	27 scfm		
MME-41PEE	Spool	1/8" NPT	1/8" NPT	1/8" NPT	5/2	0.67	31 scfm		
MME-42QEE	Spool	1/4" NPT	1/4" NPT	1/8" NPT	5/2	0.89	49 scfm		
MME-43WEE	Spool	3/8" NPT	3/8" NPT	1/4" NPT	5/2	1.68	93 scfm		
MME-44ZEE	Spool	1/2" NPT	1/2" NPT	1/2" NPT	5/2	2.79	171 scfm		
MME-41NEEC	Spool	#10-32	#10-32	#10-32	5/3	0.50	23 scfm	•	
MME-41PEEC	Spool	1/8" NPT	1/8" NPT	1/8" NPT	5/3	0.50	23 scfm	•	
MME-42QEEC	Spool	1/4" NPT	1/4" NPT	1/8" NPT	5/3	0.67	49 scfm	•	
MME-43WEEC	Spool	3/8" NPT	3/8" NPT	1/4" NPT	5/3	1.00	72 scfm	•	
MME-44ZEEC	Spool	1/2" NPT	1/2" NPT	1/2" NPT	5/3	1.68	93 scfm	•	
MME-41NEEP	Spool	#10-32	#10-32	#10-32	5/3	0.50	23 scfm		•
MME-41PEEP	Spool	1/8" NPT	1/8" NPT	1/8" NPT	5/3	0.50	23 scfm		•
MME-42QEEP				4 /0 //	= /~		1() coting		•
	Spool	1/4" NPT	1/4" NPT	1/8" NPT	5/3	0.89	49 scfm		
MME-43WEEP	Spool	3/8" NPT	3/8" NPT	1/4" NPT	5/3	1.00	72 scfm		•
MME-43WEEP MME-44ZEEP	Spool Spool	3/8" NPT 1/2" NPT	3/8" NPT 1/2" NPT	1/4" NPT 1/2" NPT	5/3 5/3	1.00 1.68	72 scfm 93 scfm		•
MME-43WEEP MME-44ZEEP MME-41NEEE	Spool Spool Spool	3/8" NPT 1/2" NPT #10-32	3/8" NPT 1/2" NPT #10-32	1/4" NPT 1/2" NPT #10-32	5/3 5/3 5/3	1.00 1.68 0.50	72 scfm 93 scfm 23 scfm		•
MME-43WEEP MME-44ZEEP MME-41NEEE MME-41PEEE	Spool Spool Spool Spool	3/8" NPT 1/2" NPT #10-32 1/8" NPT	3/8" NPT 1/2" NPT #10-32 1/8" NPT	1/4" NPT 1/2" NPT #10-32 1/8" NPT	5/3 5/3 5/3 5/3	1.00 1.68 0.50 0.50	72 scfm 93 scfm 23 scfm 23 scfm		•
MME-43WEEP MME-44ZEEP MME-41NEEE MME-41PEEE MME-42QEEE	Spool Spool Spool Spool	3/8" NPT 1/2" NPT #10-32 1/8" NPT 1/4" NPT	3/8" NPT 1/2" NPT #10-32 1/8" NPT 1/4" NPT	1/4" NPT 1/2" NPT #10-32 1/8" NPT 1/8" NPT	5/3 5/3 5/3 5/3 5/3	1.00 1.68 0.50 0.50 0.89	72 scfm 93 scfm 23 scfm 23 scfm 49 scfm		•
MME-43WEEP MME-44ZEEP MME-41NEEE MME-41PEEE	Spool Spool Spool Spool	3/8" NPT 1/2" NPT #10-32 1/8" NPT	3/8" NPT 1/2" NPT #10-32 1/8" NPT	1/4" NPT 1/2" NPT #10-32 1/8" NPT	5/3 5/3 5/3 5/3	1.00 1.68 0.50 0.50	72 scfm 93 scfm 23 scfm 23 scfm		•

MAXIMATIC® 2- & 3-WAY VALVES



Direct-Acting 2-Position Solenoid Valves







MME-3PDS-D110

Maximatic® Direct-Acting Valves are single solenoid spring return poppet type valves available as either 2-way or 3-way configurations in ports sizes 1/8" NPT and 1/4" NPT. Hardware to stack multiple valves included with each stacking valve (MME-3SDS and MME-2SDS). Includes one long screw, one short screw, one gasket, and one nut.

Medium: Air (40 micron filtration), Inert Gas or Liquid

Operating Range: 0 to 115 psig

Flow: 2.3 scfm @ 100 psig

Electrical Connection: DIN connector with LED indicator

("-D"), or 18" Wire Lead ("-W")

Voltage: 12-volt DC ("-012"), 24-volt DC ("-024"), 24-volt AC

("-24A"), 110-volt AC ("-110"), or 220-volt AC ("-220")

Power Consumption: 6.5 Watt **Number of Ports:** 2 or 3

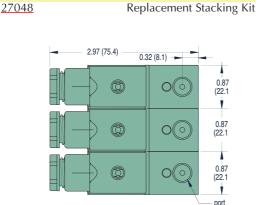
Mounting: Body Ported or Stacking

2-Way & 3-Way Valves (Stacking) 2-Way & 3-Way Valves (non-Stacking)

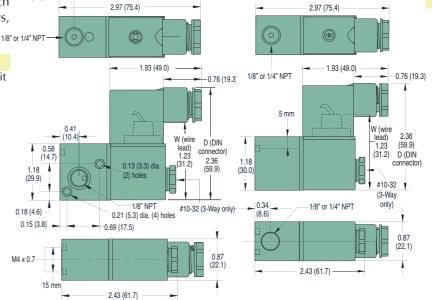


Part No.

Replacement Stacking Kits are available which include two long screws, two short screws, one gasket and two nuts.







	2-Way Valves	Cv/scfm*	3 -W a	y Valves	Inlet	Outlet	Exhaust	Cv/scfm*
MME-2PDS-	A	0.12/6.7	MME-3PDS-	_A	1/8" NPT	1/8" NPT	#10-32	0.10/2.3
MME-2SDS-*	* ~ +	0.05/2.3	MME-3SDS-**	$M \downarrow \backslash I / \downarrow \square$	1/8" NPT	1/8" NPT	#10-32	0.10/2.3
MME-2QDS-	P	0.12/6.7	MME-3QDS-	PE	1/4" NPT	1/4" NPT	#10-32	0.10/2.3
** Stacking Va	lve				* scfm ba	sed on flow @	100 psig	

Add Electrical Connection and Voltage Choices to the end of each Base Part Number - Example: MME-2QDS-W220

MAXIMATIC® 3-WAY VALVES

2-Position Single & Double Solenoid Valves





Maximatic[®] 3-way electronic valves are either N.C. single solenoid spring return or double solenoid spool valves in #10-32 to 1/2" NPT port sizes.

Medium: Air (40 micron filtration) or Inert Gas

Operating Range: 20 to 125 psig

Electrical Connection: DIN connector with LED indicator ("-D"),

or 18" Wire Lead ("-W")

Voltage: 12-volt DC ("-012"), 24-volt DC ("-024"), 24-volt AC ("-24A"), 110-volt AC ("-110"), or 220-volt AC ("-220")

Number of Ports: 3

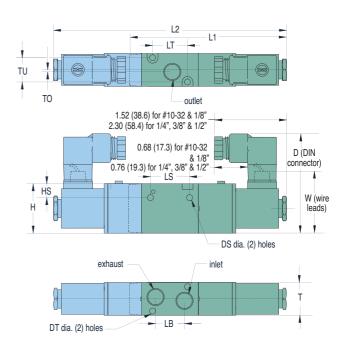
Mounting: Body Ported, Manifold Mount, Actuator (1/4" NPT only) or NAMUR (3/8" NPT only) available. See Page 221.

Manual Override: Non-locking on MME-31 series. Locking on all other models

Power Consumption: 2.5 Watts on MME-31 series; 3 Watts for all others.

Dim.	MME-31	MME-32	MME-33	MME-34
D	2.14 (54.4)	2.65 (67.3)	2.71 (68.8)	2.94 (74.7)
DS	0.13 (3.3)	0.17 (4.3)	0.17 (4.3)	0.22 (5.6)
DT	0.13 (3.3)	0.13 (3.3)	0.17 (4.3)	0.17 (4.3)
Н	1.07 (27.2)	1.38 (35.1)	1.58 (40.1)	1.97 (50.0)
HS	0.30 (7.6)	0.31 (7.9)	0.41 (10.4)	0.53 (13.5)
L1	3.38 (85.9)	4.39 (111.5)	4.70 (119.4)	5.39 (136.9)
L2	5.02 (127.5)	6.49 (164.8)	6.76 (171.7)	7.55 (191.8)
LB	0.63 (16.0)	0.71 (18.0)	0.94 (23.9)	1.42 (36.1)
LS	0.83 (21.1)	0.98 (24.9)	1.18 (30.0)	2.01 (51.1)
LT	0.75 (19.1)	1.30 (33.0)	1.37 (34.8)	1.61 (40.9)
T	0.71 (18.0)	0.87 (22.1)	1.06 (26.9)	1.34 (34.0)
TO	0.06 (1.5)	0.06 (1.5)	0.16 (4.1)	0.16 (4.1)
TU	0.50 (12.7)	0.65 (16.5)	0.80 (20.3)	1.07 (27.2)
W	1.32 (33.5)	1.51 (38.4)	1.54 (39.1)	1.73 (43.9)





Single Solenoid Valves	Double Solenoid Valves	Inlet	Outlet	Exhaust	Cv/scfm*
MME-31NES-	MME-31NEE-	#10-32	#10-32	#10-32	0.58/27
MME-31PES- A	MME-31PEE- A	1/8" NPT	1/8" NPT	1/8" NPT	0.67/31
MME-32QES- \wedge \downarrow \downarrow \downarrow	$\underline{MME-32QEE-} \qquad \boxed{\square} \qquad \boxed{/} \qquad \boxed{\square}$	1/4" NPT	1/4" NPT	1/4" NPT	0.89/49
MME-33WES-	MME-33WEE-	3/8" NPT	3/8" NPT	3/8" NPT	1.68/93
MME-34ZES-	MME-34ZEE-	1/2" NPT	1/2" NPT	1/2" NPT	2.79/171
			* scfm based on	flow @ 100 psig	7

Add Electrical Connection and Voltage Choices to the end of each Base Part Number - Example: MME-34ZEE-W024

MAXIMATIC® 3- & 4-WAY VALVES



2-Position Single Solenoid Valves

1/4" & 3/8" NAMUR Style



Maximatic[®] 3-way and 4-way single solenoid spring return spool valves are also available in 1/4" NPT actuator mount or 3/8" NAMUR mount.

Medium: Air (40 micron filtration) or Inert Gas

Operating Range: 20 to 125 psig

Electrical Connection: DIN terminal with LED indicator ("-D"),

or Grommet with 18" Wire Lead ("-W")

Voltage: 12-volt DC ("-012"), 24-volt DC ("-024"), 24-volt AC ("-24A"), 110-volt AC ("-110"), or 220-volt AC ("-220")



Number of Ports: 3 or 5

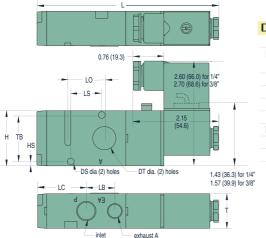
Mounting: Actuator (1/4" NPT only) or NAMUR (3/8"

NPT only).

Manual Override: Locking **Power Consumption:** 3 Watts

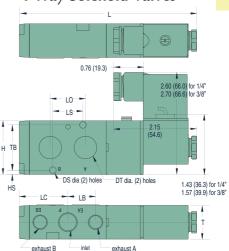
NAMUR/Actuator mount available on other 3and 4-way Electronic and Air Pilot valves— Call for specifications.

3-Way Solenoid Valves



Dim.	1/4" NPT	3/8" NPT
DS	0.17 (4.3)	0.22 (5.6)
DT	0.72 (18.3)	0.78 (19.8)
Н	1.38 (35.1)	1.58 (40.1)
HS	0.09 (2.3)	0.15 (3.8)
L	4.49 (114.0)	5.19 (131.8)
LC	1.21 (30.7)	1.57 (39.9)
LB	0.71 (18.0)	0.94 (23.9)
LO	0.91 (23.1)	0.94 (23.9)
LS	0.79 (20.1)	0.94 (23.9)
T	0.86 (21.8)	1.06 (26.9)
TB	1.14 (29.0)	1.26 (32.0)

4-Way Solenoid Valves



3-Way Single Solenoid Valves		Supply Port	Outlet	Exhaust	Cv/scfm*
MME-32QESB- MME-33WESB-	A A	1/4" NPT 3/8" NPT	0.72"	1/4" NPT 1/4" NPT	0.89/49 1.68/93
WINE-33WESD-	PE	5/0 1111	0.70	1/4 141 1	1.00/33
4-Way Single Solenoid Valves		Supply Port	Outlet	Exhaust	Cv/scfm*
4-Way Single Solenoid Valves MME-42QESB-	АВ	Supply Port 1/4" NPT	Outlet 0.72"	Exhaust 1/4" NPT	Cv/scfm* 0.89/49

^{*} scfm based on flow @ 100 psig

Add Electrical Connection and Voltage Choices to the end of each Base Part Number - Example: MME-42QESB-D110

MAXIMATIC® 4-WAY VALVES

2-Position Single & Double Solenoid Valves



Maximatic® 4-way solenoid controlled pilot operated valves are either single solenoid spring return or double solenoid spool valves in #10-32 thread to 1/2" NPT port sizes.

Medium: Air (40 micron filtration) or Inert Gas

Operating Range: 20 to 125 psig

Electrical Connection: DIN connector with LED indicator ("-D"),

or 18" Wire Lead ("-W")

Dim.	MME-41	MME-42	MME-43	MME-44
D	2.14 (54.4)	2.65 (67.3)	2.71 (68.8)	2.94 (74.7)
DS	0.13 (3.3)	0.17 (4.3)	0.17 (4.3)	0.21 (5.3)
DT	0.13 (3.3)	0.13 (3.3)	0.17 (4.3)	0.17 (4.3)
Н	1.07 (27.2)	1.38 (35.1)	1.58 (40.1)	1.97 (50.0)
HS	0.16 (4.1)	0.28 (7.1)	0.26 (6.6)	0.29 (7.4)
L1	3.81 (96.8)	4.49 (114.0)	5.19 (131.8)	6.39 (162.3)
L2	5.54 (140.7)	6.49 (164.8)	7.24 (183.9)	8.48 (215.4)
LE	1.09 (27.7)	1.42 (36.1)	1.77 (45.0)	2.48 (63.0)
LO	0.63 (16.0)	0.74 (13.9)	0.96 (24.4)	1.42 (36.1)
LS	0.56 (14.2)	0.98 (24.9)	0.95 (24.1)	1.11 (28.2)
LT	1.18 (30.0)	1.40 (35.6)	1.97 (50.0)	2.82 (71.6)
T	0.71 (18.0)	0.86 (21.8)	1.06 (26.1)	1.34 (34.0)
TO	0.11 (2.8)	0.13 (3.3)	0.16 (4.1)	0.19 (4.8)
TU	0.50 (12.7)	0.65 (16.5)	0.80 (20.3)	1.07 (27.2)
W	1.32 (33.5)	1.51 (38.4)	1.54 (39.1)	1.73 (43.9)

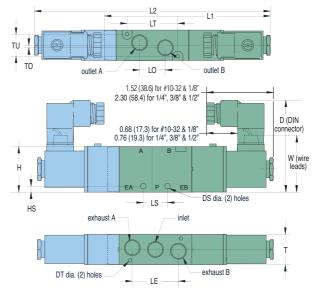
Voltage: 12-volt DC ("-012"), 24-volt DC ("-024"), 24-volt AC ("-24A"), 110-volt AC ("-110"), or 220-volt AC ("-220")

Number of Ports: 5

Mounting: Body Ported, Manifold Mount

Manual Override: Non-locking on MME-41 models. Locking on all other models.

Power Consumption: 2.5 Watts on MME-41 models; 3 Watts for all others.



Single Solenoid Valves	Double So	lenoid Valves	Inlet	Outlet	Exhaust	Cv/scfm*
MME-41NES-	MME-41NEE-		#10-32	#10-32	#10-32	0.58/27
MME-41PES- AB	MME-41PEE-	AB	1/8" NPT	1/8" NPT	1/8" NPT	0.67/31
MME-42QES- \wedge $\downarrow \setminus //_{\perp} \triangleleft \square$	MME-42QEE-		1/4" NPT	1/4" NPT	1/8" NPT	0.89/49
MME-43WES- EAPEB	MME-43WEE-	EAP EB	3/8" NPT	3/8" NPT	1/4" NPT	1.68/93
MME-44ZES-	MME-44ZEE-		1/2" NPT	1/2" NPT	1/2" NPT	2.79/171
				* scfm based or	n flow @ 100 psi	g

Add Electrical Connection and Voltage Choices to the end of each Base Part Number - Example: MME-43WEE-D110

MAXIMATIC® 4-WAY VALVES



3-Position Spring Centered Double Solenoid Valves



TU

Maximatic[®] 4-way double solenoid spring centered valves with closed center, pressure center or exhaust center spools are available from #10-32 thread to 1/2" NPT port sizes.

Medium: Air (40 micron filtration) or Inert Gas

Operating Range: 30 to 125 psig on MME-41 series, 20 to 125

psig on all others

Electrical Connection: DIN terminal with LED indicator ("-D"),

or 18" Wire Lead ("-W")

Voltage: 12-volt DC ("-012"), 24-volt DC ("-024"), 24-volt AC ("-24A"), 110-volt AC ("-110"), or 220-volt AC ("-220")

Number of Ports: 5

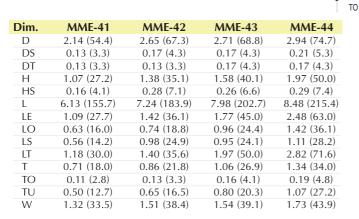
Mounting: Body Ported, Manifold Mount

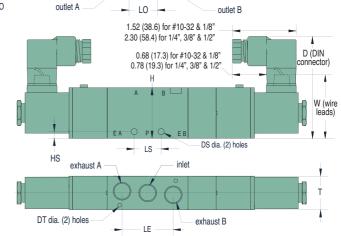
Manual Override: Non-locking on MME-41 Series. Locking on

all other models.

Power Consumption: 2.5 Watts on MME-41 models; 3 Watts for

all others.





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Closed Center	Pressure Center	Exhaust Center	Inlet	Outlet	Exhaust	Cv/scfm*
MME-41NEEC-	MME-41NEEP-	MME-41NEEE-	#10-32	#10-32	#10-32	0.50/23
MME-41PEEC-	MME-41PEEP-	MME-41PEEE-	1/8" NPT	1/8" NPT	1/8" NPT	0.50/23
MME-42QEEC-	MME-42QEEP-	MME-42QEEE-	1/4" NPT	1/4" NPT	1/8" NPT	0.89/49
MME-43WEEC-	MME-43WEEP-	MME-43WEEE-	3/8" NPT	3/8" NPT	1/4" NPT	1.00/72
MME-44ZEEC-	MME-44ZEEP-	MME-44ZEEE-	1/2" NPT	1/2" NPT	1/2" NPT	1.68/93
				* scfm based o	n flow @ 100 r	osig

Add Electrical Connection and Voltage Choices to the end of each Base Part Number - Example: MME-41PEEP-W024

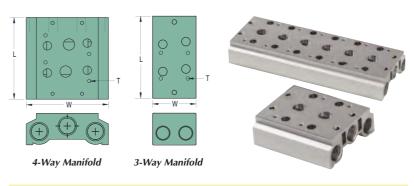


MAXIMATIC® VALVE ACCESSORIES

Rebuild Kits. Convenient rebuild kits are available which contain common maintenance items that may be needed during the life of the valve. Each contains a spool, diamond seal, two pilot seals, two pistons with seals, and spring. Consult factory for 3-position kits.

Part No.	Description
<u>27040-31</u>	3-Way Kit, MME-31
27040-32	3-Way Kit, MME-32
<u>27040-33</u>	3-Way Kit, MME-33
27040-34	3-Way Kit, MME-34
<u>27040-41</u>	4-Way 2 Pos. Kit, MME-41
<u>27040-42</u>	4-Way 2 Pos. Kit, MME-42
27040-43	4-Way 2 Pos. Kit, MME-43
<u>27040-44</u>	4-Way 2 Pos. Kit, MME-44

Parallel Bar Manifolds



"L" Dimension					"T" Mtg.	
Valve Series	2-Station	4-Station	6-Station	8-Station	16-Station	Thd.
MME-31/41	2.24 (56.9)	3.73 (94.7)	5.25 (133.4)	6.75 (171.5)	12.69 (322.3)) M4
MME-32/42	2.71 (68.8)	4.50 (114.3)	6.33 (160.8)	8.13 (206.5)	15.38 (390.7)) M4
MME-33/43	3.22 (81.8)	5.42 (137.7)	7.62 (193.5)	9.82 (249.4)	18.63 (473.2)) M5
MME-34/44	3.85 (97.8)	6.56 (166.6)	9.38 (238.3)	12.10 (307.3)	23.11 (587.0)	M5

Parallel circuit manifold bars are available for all sizes of MME 3- and 4-way valves. Manifolds are made in increments of two stations from 2 to 16, and are supplied with mounting screws and gaskets. Spare kits are also available which include two screws and a gasket. Blank plate supplied with one gasket, two screws and metal plate.

	Manifold Inle	t/					
Valve Series	Exhaust	Blank Plate	2-Station	4-Station	6-Station	8-Station	16-Station
3-Way Valve	Manifolds						
MME-31	1/8"	MMM-31-B	MMM-31-02	MMM-31-04	MMM-31-06	MMM-31-08	MMM-31-16
MME-32	1/4"	MMM-32-B	MMM-32-02	MMM-32-04	MMM-32-06	MMM-32-08	MMM-32-16
MME-33	3/8"	MMM-33-B	MMM-33-02	MMM-33-04	MMM-33-06	MMM-33-08	MMM-33-16
MME-34	1/2"	MMM-34-B	MMM-34-02	MMM-34-04	MMM-34-06	MMM-34-08	MMM-34-16

3-Way Spare Mounting Kit Hardware

<u>27041-31</u>..... Hardware Kit for MME-31 Series Valves <u>27041-32</u>..... Hardware Kit for MME-32 Series Valves <u>27041-34</u>..... Hardware Kit for MME-34 Series Valves

	Manifold Inle	t/					
Valve Series	Exhaust	Blank Plate	2-Station	4-Station	6-Station	8-Station	16-Station
4-Way Valve	Manifolds						
MME-41	1/4"	MMM-41-B	MMM-41-02	MMM-41-04	MMM-41-06	MMM-41-08	MMM-41-16
MME-42	1/4"	MMM-42-B	MMM-42-02	MMM-42-04	MMM-42-06	MMM-42-08	MMM-42-16
MME-43	3/8"	MMM-43-B	MMM-43-02	MMM-43-04	MMM-43-06	MMM-43-08	MMM-43-16
MME-44	1/2"	MMM-44-B	MMM-44-02	MMM-44-04	MMM-44-06	MMM-44-08	MMM-44-16

4-Way Spare Mounting Kit Hardware

2/041-41	Hardware Kit for MME-41 Series valves	<u> 27041-43</u>	Hardware Kit for MME-43 Series valves
27041-42	Hardware Kit for MME-42 Series Valves	<u>27041-44</u>	Hardware Kit for MME-44 Series Valves

MAXIMATIC® VALVE ACCESSORIES



Molded 3-Wire Cord Set

Replacement Coils





#10-32 & 1/8"





Form B 3.0 Watt 1/4", 3/8" & 1/2"

Form B 6.5 Watt **Direct-Acting**

Replacement coils for solenoid valves are available in voltages from 12 VDC to 220 VAC with either DIN connector or 18" wire leads. Refer to DIN Connectors below.

	2.5 Watt	3.0 Watt	6.5 Watt				
Description	#10-32 & 1/8"	1/4", 3/8" & 1/2"	Direct-Acting				
DIN Connectors							
12-Volt DC	27001-D012	27065-D012	27002-D012				
24-Volt DC	27001-D024	27065-D024	27002-D024				
110-Volt AC	27001-D110	27065-D110	27002-D110				
220-Volt AC	27001-D220	27065-D220	27002-D220				
24-Volt AC	27001-D24A	27065-D24A	27002-D24A				
Wire Leads							
12-Volt DC	27001-W012	27065-W012	27002-W012				
24-Volt DC	27001-W024	27065-W024	27002-W024				
110-Volt AC	27001-W110	27065-W110	27002-W110				
220-Volt AC	27001-W220	27065-W220	27002-W220				
24-Volt AC	27001-W24A	27065-W24A	27002-W24A				

DIN Connectors

DIN 43650 Form B Connectors with 11 mm spade center spacing. DIN type size 2, 3 and 4 Maximatic valves. Industrial Form Connectors with 9.4 mm spade center spacing are designed to connect to 15 mm terminal coils. Both are available with or without surge suppression, and 152 or 381 mm PVC molded three-wire cord set.

Industrial Form	1		
Part No.	Volts	LED	Cord
CC-I			-
CC-I-P6	6-240	no	6′
CC-I-P15			15'
CC-ILL			-
CC-ILL-P6	6-24	yes	6′
CC-ILL-P15			15′
CC-ILM			-
CC-ILM-P6	48-110	yes	6′
CC-ILM-P15		•	15'
			-
	208-240	yes	6′
			15′
	Part No. CC-I CC-I-P6 CC-I-P15 CC-ILL CC-ILL-P6 CC-ILL-P15 CC-ILM CC-ILM-P6	CC-I CC-I-P6 6-240 CC-I-P15 CC-ILL CC-ILL-P6 6-24 CC-ILL-P15 CC-ILM CC-ILM-P6 48-110 CC-ILM-P15	Part No. Volts LED CC-I CC-I-P6 6-240 no CC-ILD CC-ILL ves CC-ILL-P6 6-24 yes CC-ILL-P15 CC-ILM-P15 ves CC-ILM-P6 48-110 yes CC-ILM-P15 CC-ILM-P15 ves

Form B Industrial Form Form B **Industrial Form** -M3 x 0 5 M3 x 0.50 Used on Used on MM__-32 MM__-31 MM__-33 MM__-41 MM__-34 Used on Used on MM__-42 MM__-31 MM__-41 MM__-32 MM -43 MM__-33 MM__-44 MM__-34 MM__-42

Sub-Assemblies & Kits

Call Clippard to inquire more about our Value Added services.





NEW! Exhaust Mufflers

For quiet system operation, see page 312 for effective exhaust mufflers.

MM__-43 MM__-44



NEW! Speed Control Mufflers

For quiet system operation with speed control, see page 164.



Push-Quick Fittings

See pages 290 through 298 for a complete selection of easy-to-install Push-Quick Fittings.